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1 Effect of Mechanical Separation Process on lipid oxidation in European aquacultured sea bass,
2 gilthead sea bream, and rainbow trout products

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12
13 Abstract

14 Mechanical separation systems are a good option to create new fish products and open new
15 market, however studies on the effect on quality of mechanical treatment on species of interest for
16 European aquaculture, such as European sea bass, gilthead sea bream, and rainbow trout are scarce.
17 Thus in this research, the effect on colour, nutritional quality, and lipid stability was considered
18 immediately after separation process and after 90 days of frozen storage. Results revealed that
19 mechanical separation technique significantly affected colour and lipid stability of the three studied
20 species. Increases in L* and secondary oxidation products were observed, together with a decreased
21 of antioxidant capacity. Nutritional value instead was unaffected by treatment. Thus, mechanical
22 separation process could represent a new way to better exploit species of interest for European
23 aquaculture and acquire new market niches, but oxidative processes during the treatment have to be
24 limited and kept under control.

25
26 Keywords: mechanical separation; MSM; TBARS; fishburger; antioxidant capacity.

1. Introduction

Products development in aquaculture sector has been very limited during these last years (EC, 2013). In this sense, mechanical separation systems are a good option to create new fish products and open new market. In accordance with Regulation (EC) No 883/2004 (Regulation (EC), 2004) mechanically separated meat (MSM) is a product obtained by removing remaining meat from bones using mechanical means, where the normal structure of the muscle fibre is mostly lost or modified in such a way that it is not comparable with regular meat. During the last decades, MSM has grown in importance, especially in poultry and pig sectors, raising a production of 700 000 t in 2007 (EC, 2010). Concerning seafood industry, no specific restrictions about MSM utilized are presented in EU Regulation and mechanical separation treatment may represent a new technology in fish supply chain.

Recently, MSM obtained from Nile tilapia (*Oreochromis niloticus*) (Fogaça et al., 2015; Freitas et al., 2012; Kirschnik et al., 2013; Marengoni et al., 2009), and Brazilian catfish (*Brachyplatystoma vaillantii*) (Oliveira et al., 2015) by-products have been chemically and sensory characterized. However, the utilization of mechanical separation (MS) on the whole fish has to be investigated, as well as its effects on European seawater and freshwater species. Indeed, MS has typically been utilized for the recovery of fish by-products but it may be also a valid process to use on no directly marketable European farmed fish, such as the undersized or damaged ones. That will entail the utilization of whole fish, rich in fat and protein, and not only the frame derived from filleting process.

Lipid oxidation is a very important event leading the loss of nutritional values and food quality, especially for fish, due to the high presence of polyunsaturated fatty acids (PUFAs). However, the use of such mechanisms in new products, like MSM of fish is not yet well investigated. Thus, it seems reasonable to check the effect on lipid stability of MS technology applied to some sea and freshwater European farmed species, in order to understand its possible role for the creation of new products.

53

54 2. Materials and methods

55 2.1 Preparation of fish samples and storage conditions

56 Different species of sea and freshwater fish were utilised in the present trial. Six specimens of
57 European sea bass (*Dicentrarchus labrax*) and 6 specimens of gilthead sea bream (*Sparus aurata*)
58 were obtained from a fish farm located in Orbetello (Grosseto, Italy), while six specimens of
59 pigmented rainbow trout (*Oncorhynchus mykiss*) were obtained from a farm located in the north
60 west of Tuscany (Lucca, Italy). Fish were killed by percussion and, immediately after death, they
61 were transferred into polystyrene boxes, covered by ice, and moved to the industry where the fish of
62 each species, degutted and without head, were minced by the MSM machine Baader 60-1 (Lübeck,
63 Germany). Then, the remained whole fish and the MSM were brought to DISPAA (Florence, Italy)
64 where all the whole fish were filleted. Whereas six fillets (right) for each species were stored as
65 whole fillet (WF samples), six fillets (left) for each species were grounded by using a New Style
66 Chopper (Westmark Gmbh, Elspe, Germany) in order to obtain 6 fish-burger (FB samples), while
67 six MSM-fish burger were obtained from MSM (MSM samples). Three samples for each treatment
68 (whole fillet, burger from grounded fillet, burger from MSM) and each species were analysed at
69 time 0 (T0), while the other samples were analysed after storage at – 20 °C for 90 days (T90). WF,
70 FB, and MSM for the three species were analysed for: colour, pH, total lipids, fatty acid
71 composition, primary (conjugated dienes) and secondary (thiobarbituric acid reactive substances,
72 TBARS) oxidation products, and antioxidant capacity.

73

74 2.2 Colour and pH

75 A Dr Lange Spectro-colour[®] colorimeter (Keison International Ltd, UK) equipped with a
76 Spectral qc 3.6 software was utilized for colorimetric measurement. Colour was measured in
77 triplicate on the epaxial-cranial sites of fillet (WF) and in three points of the burgers (FB and
78 MSM). Colour measurements were carried out according to the CIELab system (CIE, 1976).

79 Lightness (L^*), redness index (a^*), yellowness index (b^*), Hue, and Chroma were recorded,
80 whereas the numerical total color difference (ΔE) between samples was calculated by the formula

$$81 \quad \Delta E_{(\beta-\alpha)} = [(L^*_\beta - L^*_\alpha)^2 + (a^*_\beta - a^*_\alpha)^2 + (b^*_\beta - b^*_\alpha)^2]^{0.5}$$

82 where β represents the values of colour parameters (L^* , a^* , and b^*) measured at T90 and α
83 represents the values of the same parameters measured at T0. A variation in colour (ΔE) equal to
84 2.3 units corresponds to a just-noticeable difference (JND) for the human eye; higher variation is
85 considered discernible (Sharma, 2003). The pH values of the samples were measured by a Mettler
86 Toledo pH-meter (Columbus, OH, USA) in three different points. Dorsal region of whole fillet and
87 the burger's diameter were utilised for the measurements. Finally, ΔpH , as difference between the
88 values measured at T90 and at T0, was also calculated.

89

90 **2.3 Fatty acids**

91 The total lipid content of the samples was determined according to Folch et al. (1957) method
92 and fatty acids (FA) in lipid extract were determined after trans-esterification to methyl esters
93 (FAME) using a base-catalyzed trans-esterification followed by a boron trifluoride catalyzed
94 esterification (Morrison & Smith, 1964). The FA composition was determined by gas
95 chromatography (GC) using a Varian GC 430 gas chromatograph (Varian Inc., Palo Alto, CA,
96 USA) equipped with a flame ionization detector (FID) and a Supelco Omegawax™ 320 capillary
97 column (30 m \times 0.32 mm i.d., 0.25 μ m film and polyethylene glycol bonded phase; Supelco,
98 Bellefonte, PA, USA). The oven temperature was held at 100 °C for 2 min, increased to 160 °C
99 over 4 min, then increased to 220 °C over 14 min and finally kept at 220 °C for 25 min. The injector
100 and the detector temperatures were set at 220 °C and 300 °C, respectively. One μ L of sample in
101 hexane was injected into the column with helium as carrier gas kept at a constant flow of 1.5
102 mL/min. The split ratio was 1:20. Chromatograms were recorded with the Galaxie Chromatography
103 Data System 1.9.302.952 (Varian Inc., Palo Alto, CA, USA) computing integrator software. Fatty
104 acids were identified by comparing the FAME retention time with the standard Supelco 37

105 component FAME mix (Supelco). Fatty acids were quantified through calibration curves using
106 tricosanoic acid (C23:0) (Supelco) as internal standard. This analysis was not carried out in FB
107 samples, because the similarity of composition of these samples and WF samples.

108

109 **2.4 Lipid oxidation products**

110 Conjugated dienes (CD) content in the lipid extract were measured by the colorimetric
111 method (Srinivasan et al., 1996) using hexane (Sigma Aldrich, St. Luis, MO, USA) as solvent.
112 Conjugated dienes were quantified at 232 nm (50 Scan spectrophotometer Varian, equipped with a
113 Cary Win UV Software; Palo Alto, CA, USA) and using a molar extinction coefficient of 29000
114 mL /mmol cm. The results are expressed as mmol hydroperoxides/kg lipid.

115 The 2-thiobarbituric acid reactive substances (TBARS) were measured at 532 nm, using the
116 colorimetric method described by Vynke (1970). Briefly, TBARS were extracted in TCA (5%), then
117 added with TBA 0.02mol/L. After 40 min of incubation at 97 °C, the oxidation products were
118 quantified with reference to calibrations curves of TEP (1,1,3,3,-tetra-ethoxypropane) in 5% (w/v)
119 TCA (0.2 to 3.1 $\mu\text{mol/L}$).

120

121 **2.5 Antioxidant capacity**

122 The antioxidant capacity was measured by the radical cation decolorization assay (ABTS^{•+}),
123 the radical scavenging activity (DPPH[•]), and the ferric reducing ability assay (FRAP). Samples (3
124 g) were extracted with 10 ml of ethanol. The antioxidant capacity was performed on ethanol
125 extracted samples according the minor modifications reported in Mancini et al. (2015) to the
126 methods of Re et al. (1999) for ABTS reducing activity assay (ABTS, 2,2'-azino-bis(3-
127 ethylbenzthiazoline-6-sulphonic acid)), of Blois (1958) and Jung et al. (2010) for DPPH scavenging
128 activity (DPPH, 2,2-diphenyl-1-picrylhydrazyl), and Descalzo et al. (2007) for FRAP assay method
129 (ferric reducing ability).

130 2.6 Statistical analysis

131 The statistical analysis was performed using SPSS version 17.0 software (SPSS Inc. Illinois,
132 USA). Normality of data distributions was tested by the Kolmogorov-Smirnov test. ΔE and fatty
133 acids were subjected to one-way analysis of variance (ANOVA) with 'treatment' as a fixed effect,
134 using the Bonferroni post-hoc test to check the significance of the differences among levels (WF,
135 FB and MSM samples). The primary and secondary oxidation products and antioxidant capacity
136 were subjected to two-way ANOVA with 'treatment' and 'storage' and their interaction as fixed
137 effect, using Bonferroni post-hoc test to check again the significance of the differences among
138 levels (WF, FB and MSM samples), and storage (T0 and T90). The same model (two-way
139 ANOVA) was performed on the fatty acid profiles, but in this case only two treatment levels (WF
140 and MSM) were considered. A repeated measures models, considering 'treatment' and 'storage' as
141 main factors, was performed on pH and colour parameters (L^* , a^* and b^*). Bonferroni post-hoc test
142 was used as post-hoc test. Pearson correlation coefficients were calculated between the parameters
143 evaluated for all the species.

144

145 3. Results and Discussion

146 Table 1 presents the results of ANOVA for pH and colour parameter values. Treatment
147 significantly affected colour for European sea bass, gilthead sea bream, and partially for rainbow
148 trout. The differences in colour parameters were similar for the seawater species, indeed the L^* , a^*
149 and b^* of WF resulted significantly lower than the minced (FB) and MSM burger. Trout fillet
150 showed a significantly lower lightness (L^*) and higher redness (a^*) compared to MSM and minced
151 fillet burger. No significant differences were observed for b^* values in rainbow trout due to the time
152 of storage. The fish fillet colour is linked with heme-based pigment, physical structure of muscle,
153 and the amount of unbound water influences light scattering. Since sea bass and sea bream are
154 white fish, it is reasonable to suppose that changes of pigments under high-pressure treatment are of

155 minor importance, so that these colour changes may be attributed to modifications of protein matrix
156 as reported by Chéret, Chapleau, Delbarre-Ladrat, Verrez-Bagnis, and Lamballerie (2005). The
157 redness in trout is due to astaxanthin added to the feed, and the significant interaction TxS
158 (Treatment × Storage) could be related to the significantly higher a^* value for WT samples at both
159 the storage times. Storage time decreased lightness and redness in rainbow trout, as previously
160 reported (Choubert & Baccaunaud, 2006). Evolution of colour during storage can be associated
161 with enzymatic and non-enzymatic reactions resulting in degradation of myofibrillar proteins and
162 disorganization of myofibrils (Cherét et al., 2005). These modifications were observed also in the
163 white flesh fish. According to that, the storage of all treated fish led to a significant decrease in L^*
164 values after 90 days. However, the decrease of L^* values was found to be higher in rainbow trout
165 than in gilthead sea bream, and European sea bass. These results emphasised the importance of
166 using white flesh fish (sea bass and sea bream, for example) to develop fish products, as supported
167 by Bito (1965) who assessed that the colour of the white fish burgers was more stable than that of
168 tuna stored at the same temperature, which lost its colour after 2 months. The pH values were not
169 affected by treatment, indeed no significant differences were highlighted, as reported in Table 1. As
170 expected the WF, FB and MSM resulted with the same pH likely because MSM was obtained by
171 the whole fish and not from residues as reported by other authors (Oliveira et al., 2015). The storage
172 of samples at negative temperature for 90 days resulted in significantly changing in terms of pH,
173 showing an increase of pH during storage for gilthead sea bream and rainbow trout. The results are
174 in agreement with those of several authors that reported the same pattern for sea bream (Kyrana,
175 Lougovois, & Valsamis, 1997). Usually no significant differences were found in pH for trout during
176 the storage in ice, even though the tendency is for increasing values (Chytiri, Chouliara, Savvaidis,
177 & Kontominas, 2004). Our results showed a significant increase of pH ($p < 0.05$) for trout samples
178 stored for 90 days at negative temperature.

179 The variation in colour (ΔE) for each species showed no differences in terms of storage and
180 treatments (data not reported), indicating that no noticeable difference (JND) for the human eye
181 occurred, since only variation higher than 2.3 units is considered as discernible (Sharma, 2003).

182 The fatty acid (FA) composition of European sea bass, gilthead sea bream, and trout fillets
183 and MSM immediately after treatment and after refrigerated storage is reported in Table 2. No
184 statistical differences were found in the fatty acid profile between fillets and MSM for none of the
185 considered seawater species. However, some slightly differences were found in fatty acid profile of
186 rainbow trout. Indeed, a significantly higher amount of stearic acid (18:0) and lower amount of
187 linolenic acid (18:2 ω 6) have been found in the whole fillet compared to MSM. As a consequence,
188 the total amount of PUFA ω 6 was significantly higher in the MSM than in the whole fillets.
189 Although a certain caution is required when the results are compared with previous studies, it seems
190 that the raw material for MS process deeply influences fatty acid composition. Indeed, when MSM
191 is obtained by filleting residues (Oliveira et al., 2015), lipid fraction is mainly constituted by SFA
192 (around 54%), and MUFA (34%) whilst the most important PUFA applied for 10% of total fatty
193 acids. On the contrary, when whole fish, degutted and without head, is utilised as in the present
194 research, MSM fatty acid profile reflected that of the fillet. In conclusion, using no marketable fish
195 instead of fish by-products may result in a high quality MSM chemical composition despite the
196 species utilised.

197 The fatty acid composition of European sea bass, gilthead sea bream, and rainbow trout
198 samples instead fell within previous data about farmed fish (Badiani et al., 2013; Grigorakis, 2007;
199 Secci, Parisi, Dasilva, & Medina, 2016; Tibaldi et al., 2015).

200 The total amount of saturated fatty acids (SFA) in muscle was found to be around 20% in
201 seawater species, whilst in rainbow trout stopped at around 15%. Regardless the quantitative
202 difference, this fraction was found to be mainly composed of palmitic (16:0), stearic (18:0), and
203 myristic (14:0) acids in all the species. In general, the dominance of these three fatty acids has been
204 reported previously in farmed fish fed with different ratio of marine and plant feed ingredients

205 (Baron et al., 2013; Timm-Heinrich, Eymard, Baron, Nielsen, & Jacobsen, 2013). Among
206 monounsaturated fatty acids (MUFA), the most abundant were oleic (C18:1 ω 9), and palmitoleic
207 (C16:1 ω 7), with some species-specific differences. Particularly, gilthead sea bream resulted in the
208 lowest oleic content, applying for 15% of total fatty acids, whereas rainbow trout contained almost
209 the 10% more than the other. The opposite trend was found for palmitoleic acid, which resulted to
210 be the highest in gilthead sea bream and the lowest in rainbow trout. In both cases, oleic and
211 palmitoleic values for European sea bass were more similar to sea bream than to rainbow trout,
212 confirmed the affinity of these two marine species (Grigorakis, 2007), often reared with similar
213 techniques and feed. Oleic acid is often reported to be the most abundant MUFA in the lipids and it
214 is one of those more affected by replacement of fish oil by plant oil in feeds (Baron et al., 2013).

215 As regards to muscle PUFA, their amount ranged from 49% (gilthead seabream) to 52.5% of
216 trout but the main differences lean on its composition. Indeed, PUFA fraction of sea water species
217 are mainly composed by ω 3 (around 74%) and the ω 6 represented about 20% of total
218 polyunsaturated fatty acids. Freshwater species instead had 57% of ω 6 and 42% of ω 3. Even in that
219 case, results confirmed the differences between marine and freshwater fish highlighted by Tocher
220 (2003). However, the dominance of C18:2 ω 6 on ω 6 fraction of PUFA has been reported both in
221 marine (Badiani et al., 2013; Tibaldi et al., 2015) and in freshwater farmed species (Secci, Parisi,
222 Dasilva, & Medina, 2016) though its percentage seemed to be strictly connected with the sources of
223 feed ingredients (Baron et al., 2013). Specifically, present results revealed that C18:2 ω 6 applied for
224 70 % and 89 % of PUFA ω 6 in sea bass and trout, respectively, in agree with the 87% and 90%
225 previously obtained for the same species (Badiani et al., 2013; Secci, Parisi, Dasilva, & Medina,
226 2016).

227 The major contributors to ω 3 fraction were docosahexaenoic acid (DHA) for all the three
228 considered species, followed by eicosapentaenoic acid (EPA) in European sea bass (around 20% of
229 PUFA ω 3) and gilthead sea bream (28 % of PUFA ω 3).

230 Considering the storage effect, the three fish species showed different modification in fatty
231 acid profile. However, a global trend can be discerned. Indeed a decrease of PUFA fraction and an
232 increase of total saturated fatty acid (SFA) after 90 days of refrigerated storage was found for all
233 fish. Specifically, a significant decrease of PUFA is reported for both the seawater species and it is
234 lead by a significant PUFA ω 3 reduction (- 39 % and - 4 % in sea bass and sea bream, respectively).
235 Furthermore, the decrease of that fraction is mainly due to the significant DHA reduction. Finally,
236 such a trend is accompanied by a significant increase of SFA (+12 % and +8 % in sea bass and sea
237 bream, respectively) and MUFA, even if a statistical difference was highlighted only for European
238 sea bass. On the other hand, indeed no significant differences were found in PUFA fraction of trout
239 fillets, thus confirming the stability of that species during storage (Secci, Parisi, Dasilva, & Medina,
240 2016). In trout, only an increase of SFA was reported which could be related to a small decrease
241 found for the other classes of FAs. The present results confirm that storage significantly influences
242 lipid composition of fish, especially of those rich in PUFA ω 3 which are reported to be highly
243 susceptible to oxidation.

244 Concerning lipid stability due to treatment and during storage, such as high values of PUFAs
245 ω 3 fraction could be the main cause of lipid degradation of MSM as a consequence of the
246 mechanical treatment. Indeed, results revealed that MS treatment significantly affected lipid
247 oxidation of seawater fish whereas no effect emerged on rainbow trout (Table 3). Specifically,
248 primary oxidation products, obtained by measuring conjugated dienes content, were affected nor by
249 treatment or storage in sea bass and trout samples, whilst CD content of sea bream was found to be
250 significantly affected by treatment and storage. Nonetheless, the extent of lipid oxidation was
251 underlined by TBARS values. Globally, treatment significantly affected lipid oxidation of the three
252 species. Mechanical separation process seemed to promote lipid oxidation in seawater species
253 immediately after treatment, being TBARS more than two times higher in MSM than in WF.
254 Burgers obtained from minced meat resulted in an intermediate level of oxidative status (Table 3).
255 Moreover, gilthead sea bream appeared the most susceptible species to be oxidised by treatment

256 raising a value near the threshold of 8 mg MDA/ kg sample for the rancid perception, as proposed
257 by Shormüller (1968). Lipid fraction of rainbow trout instead seemed not to be affected by
258 mechanical separation process.

259 However, the present results are not in complete agreement with previous findings. Results by
260 Fogaça et al. (2015) on the effect of MSM on tilapia (*Oreochromis niloticus*) showed a low
261 oxidative value (1.03 mg MDA/ kg tissue) despite the high lipid content (around 7 %). Lowest
262 value was obtained for no-washed MSM from tilapia by Kirschnik et al. (2013), who found a
263 TBARS content around 0.5 mg MDA/ kg tissue which however, raised up to 0.7 mg MDA/kg tissue
264 after 90 days at -18 °C. However, it has to be note that these studies were conducted on fish filleting
265 waste which had a lowest PUFA percentage (Oliveira et al., 2015) than the values found in the
266 species considered in the present research.

267 Concerning storage, it significantly affected TBARS values of all the studied species, in
268 agreement with previous studies (Indergård, Tolstorebrov, Larsen, & Eikevik, 2014; Secci, Parisi,
269 Dasilva, & Medina, 2016) and confirming the data obtained for fatty acid composition. At T0, trout
270 was found in a lower oxidative status in comparison with the other two species, by being three times
271 lower than the values obtained for sea bream and almost half the sea bass ones. Such as difference
272 was in agreement with a previous study that showed the scarce susceptibility of rainbow trout to be
273 oxidised, both for its low content of $\omega 3$ fraction and for carotenoid content (Secci, Parisi, Dasilva,
274 & Medina, 2016). PUFA $\omega 3$ may be responsible instead for the three times higher TBARS
275 contained in sea bream than in sea bass. Indeed, the 5 % of difference in $\omega 3$ amount of two species
276 may increase sea bream lipid susceptibility to oxidation.

277 After 90 days of frozen storage, secondary lipid oxidation products doubled in sea bass and
278 sea bream samples, whereas increased more than 4 times in rainbow trout. The rate obtained for sea
279 bass was in agreement with that obtained by Simitzis et al. (2014) who found that TBARS in
280 percussion killed fish doubled during 90 days at -20 °C. On the other hand, oxidation in trout highly
281 increased confirming that astaxanthin seems to protect against the very early stages of lipid

282 oxidation but not during the long term frozen storage (Jensen, Birk, Jokumsen, Skibsted, &
283 Bertelsen, 1998).

284 Antioxidant properties, especially radical scavenging activities, are very important due to the
285 deleterious role of free radicals in foods. The ABTS, DPPH, and FRAP have been widely used to
286 test the ability of compounds to act as free radical scavengers and thus to evaluate the antioxidant
287 activity (Mancini et al., 2015). At the best of our knowledge, this is the first quantification of
288 antioxidant capacity of European sea bass, gilthead sea bream and rainbow trout. All the treated
289 fish, irrespective of the species, showed some reducing abilities, which probably could be attributed
290 to the intrinsic antioxidant system of the muscle (Table 4). Particularly, the presence of astaxanthin
291 in trout muscle may be responsible for the highest global antioxidant capacity, especially ABTS
292 value, because it can improve scavenging and antioxidant activity. Nakajima, Yoshie-Stark, and
293 Ogushi (2009) reported a lack of difference for DPPH value determination between methanolic
294 extracts of Atlantic salmon (*Salmo salar*), Coho salmon (*Oncorhynchus kisutch*), Alaska pollack
295 (*Theragra chalcogramma*), and southern blue whiting (*Micromesistius australis*). Treatment
296 significantly reduced antioxidant capacity in all the studies species. When a statistical significance
297 was found, WF showed the higher value of antioxidant capacity followed by FB with medium-
298 higher values and by MSM with medium-lower values.

299 Ninety days of frozen storage (T90) significantly reduced antioxidant capacity of the three
300 studied species. European sea bass showed a significance reduction for all the three evaluation
301 methods, FRAP method reported a reduction of antioxidant capacity for gilthead sea bream and
302 rainbow trout. This last species also showed a significant reduction of its DPPH value during the
303 storage time. These trends were partially reported by Sanchez-Alonso, Jimenez-Escrig, Saura-
304 Calixto, and Borderias (2007, 2008) for horse mackerel (*Trachurus trachurus*) whilst no
305 information are available in literature for the species examined in this trial.

306 As reported by Pazos, González, Gallardo, Torres, and Medina (2005), under post mortem
307 conditions, the endogenous antioxidants are consumed sequentially and the loss coincides with fish

308 muscle lipid oxidation development. Present results are in agreement with this pattern, because
309 storage was found to significantly affect both antioxidant capacity and lipid oxidation. Specifically,
310 storage significantly reduced the antioxidant assay whereas significantly increased TBARS content.
311 Moreover, as suggested by Gómez-Estaca et al. (2011) higher oxidative stability should be expected
312 from samples with higher reducing ability during refrigeration or under other oxidizing conditions.

313 A correlation pattern (Pearson test, $\alpha= 0.05$) was evaluated for fatty acid composition,
314 oxidative parameters, antioxidant capacity, ΔE and ΔpH . Results are summarized in Table 5. CDs
315 are positively correlated to SFAs ($p<0.01$) but no correlation has been found of SFAs with TBARS
316 and oxidant capacity. On the other hand, MUFA resulted positively related to the ABTS ($p<0.05$),
317 DPPH ($p<0.05$) and FRAP values ($p<0.01$). PUFA $\omega 6$ fraction was strongly negatively correlated
318 with primary and secondary oxidation products (CDs: $p<0.01$; TBARS: $p<0.05$), whereas $\omega 3$ FAs
319 were strongly positively related to CDs ($p<0.01$) and TBARS ($p<0.01$). These correlations were in
320 line with the correlation found by Secci et al. (2015). Indeed, $\omega 3$ fatty acids contribute to quality
321 deterioration and decreases marketability of fish products leading to a major lipid oxidation.

322 As regard the antioxidant capacity, ABTS, DPPH and FRAP was significantly correlated to each
323 other ($p<0.01$). Primary oxidation products were negatively correlated to ABTS ($p<0.05$), whereas
324 TBARS were negatively related to ABTS, DPPH and FRAP ($p<0.05$, $p<0.01$, and $p<0.01$,
325 respectively). Finally, it was also investigated the correlation among colour parameters and pH
326 variations and the oxidation products and antioxidant capacity. An interesting positive relationship
327 was found between ΔE and TBARS and ABTS values ($p<0.05$ and $p<0.01$, respectively). A
328 negative correlation was reported between ΔE and CDs ($p<0.01$), and FRAP ($p<0.05$). A positive
329 significant correlation was found for ΔpH with ABTS ($p<0.01$) but not with the other antioxidant
330 capacity quantifications.

331

332 3. Conclusions

333 In conclusion, mechanically separation process significantly affected quality of the derived-
334 products in terms of colour, antioxidant capacity and oxidative stability. Globally, MSM of the
335 seawater species investigated resulted more damaged by mechanical treatment than that of rainbow
336 trout, maybe because of the high content of $\omega 3$. However, using no marketable fish instead of fish
337 waste may result in a high nutritional quality MSM despite the species utilised. Thus, mechanical
338 separation process could represent a new way to better exploit species of interest for European
339 aquaculture, but oxidative processes during the treatment have to be limited. Washing MSM, as
340 proposed by other authors (Kirschnik et al., 2013) could be an option to wash out pro-oxidant
341 molecules, such as heme, however further researches on the utilisation of antioxidant during the
342 process or added to the MSM are suggested.

343

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347

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478 1087.

- 1 Table 1. pH and colour parameter values of European sea bass, gilthead sea bream, and rainbow trout fillets (WF), minced (FB) and MSM burgers at T0 and after
 2 90 days of frozen storage (T90).

Species	Parameter	Treatment (T)				Storage (S)			T×S
		WF	FB	MSM	SEM ¹	T0	T90	SEM	
European sea bass	pH	6.36	6.39	6.35	0.03	6.35	6.38	0.03	NS
	L*	42.65 ^b	47.41 ^a	49.04 ^a	1.07	47.55 ^a	45.18 ^b	0.46	NS
	a*	-1.40 ^b	0.59 ^a	0.15 ^{ab}	0.48	-0.29	-0.15	0.13	NS
	b*	1.35 ^b	5.19 ^a	5.57 ^a	0.43	2.26 ^b	5.81 ^a	0.23	NS
Gilthead sea bream	pH	6.16	6.18	6.23	0.06	6.15 ^b	6.22 ^a	0.01	NS
	L*	39.05 ^b	46.50 ^a	44.37 ^a	1.19	46.66 ^a	39.95 ^b	0.77	NS
	a*	-2.50 ^b	-0.64 ^a	-0.24 ^a	0.75	-0.12 ^b	-2.13 ^a	0.19	NS
	b*	0.77 ^b	5.36 ^a	6.57 ^a	1.57	2.16 ^b	6.31 ^a	0.73	NS
Rainbow trout	pH	6.46	6.48	6.49	0.02	6.42 ^b	6.53 ^a	0.01	0.01
	L*	28.81 ^b	39.68 ^a	38.79 ^a	1.98	42.70 ^a	28.82 ^b	1.21	NS
	a*	3.05 ^a	0.44 ^b	0.56 ^b	0.73	2.11 ^a	0.59 ^b	0.53	0.02
	b*	10.24	12.11	11.06	0.10	11.38	10.89	0.64	0.01

3 ¹SEM: Standard Error of the Mean

4 Within criterion, a, b: p<0.05;

5 NS, Not Significant (p>0.05).

6 Data were obtained from three replicates.

7

8 Table 2. Total lipids and fatty acids profile (g/100g of total fatty acids) of European sea bass, gilthead sea bream, and rainbow trout fillets (WF) and MSM
 9 burgers immediately after treatment (T0) and after frozen storage (T90).

	European sea bass						Gilthead sea bream						Rainbow trout					
	Treatment (T)		Storage (S)		SEM ¹	T×S	Treatment (T)		Storage (S)		SEM	T×S	Treatment (T)		Storage (S)		SEM	T×S
	WF	MSM	T0	T90			WF	MSM	T0	T90			WF	MSM	T0	T90		
Total lipid %	10.04	10.65	9.63	11.06	0.93	NS	8.82 ^b	12.12 ^a	7.72 ^b	10.77 ^a	0.46	0.008	6.55	6.76	7.35	5.96	0.37	0.04
C14:0	3.01	2.77	1.88 ^b	3.90 ^a	0.40	NS	4.38	4.37	4.00 ^b	4.75 ^a	0.14	NS	1.49	1.26	1.44	1.31	0.19	NS
C16:0	13.63	13.20	12.06 ^b	14.78 ^a	0.47	NS	12.91	13.42	12.78 ^b	13.55 ^a	0.16	NS	11.02	10.81	10.58	11.25	0.11	NS
C16:1ω7	3.83	3.47	2.50 ^b	4.80 ^a	0.53	NS	6.34	6.43	5.86 ^b	6.91 ^a	0.27	NS	2.43	2.45	2.42	2.46	0.06	NS
C18:0	3.64	3.55	4.63 ^a	2.56 ^b	0.57	NS	2.66	2.64	2.61	2.69	0.09	NS	3.27 ^a	3.06 ^b	3.11	3.23	0.04	NS
C18:1ω9	16.23	15.72	12.81 ^b	19.13 ^a	1.62	NS	15.87	15.84	15.74	15.97	0.56	NS	23.98	24.08	24.08	23.98	0.28	NS
C18:2ω6	6.21	6.19	3.65 ^b	8.76 ^a	1.26	NS	8.71	8.33	8.49	8.55	0.22	NS	25.58 ^b	26.43 ^a	26.03	25.98	0.24	NS
C20:1ω9	2.68	2.66	1.66 ^b	3.68 ^a	0.53	NS	1.81	1.85	2.09	1.57	0.32	NS	1.09	1.34	1.37	1.07	0.15	NS
C20:5ω3	8.47	8.17	7.28 ^b	9.36 ^a	0.63	NS	10.06	10.15	10.37	9.84	0.17	NS	3.07	3.09	3.11	3.05	0.09	NS
C22:1ω11	2.19	2.26	1.28 ^b	3.16 ^a	0.52	NS	1.61	1.59	1.83	1.37	0.28	NS	0.69	0.70	0.71	0.68	0.04	NS
C22:5ω3	3.30	3.26	4.18 ^a	2.38 ^b	0.35	NS	6.36	6.10	6.10	6.36	0.75	NS	1.59	1.49	1.73 ^a	1.34 ^b	0.06	NS
C22:6ω3	24.69	26.44	36.90 ^a	14.23 ^b	5.42	NS	15.06	15.33	16.25 ^a	14.14 ^b	0.35	0.02	11.63	11.16	11.47	11.32	0.46	NS
ΣSFA	21.29	20.58	19.73 ^b	22.14 ^a	0.28	0.05	20.98	21.45	20.37 ^b	22.07 ^a	0.30	NS	16.36	15.68	15.67 ^b	16.37 ^a	0.21	NS
ΣMUFA	28.71	27.89	21.52 ^b	35.08 ^a	3.41	NS	29.73	29.78	29.54	29.97	0.85	NS	31.16	31.38	31.32	31.22	0.36	NS
ΣPUFAω6	9.16	9.31	7.54 ^b	10.93 ^a	0.84	NS	11.04	10.68	10.91	10.80	0.21	NS	29.55 ^b	30.32 ^a	29.93	29.94	0.15	NS
ΣPUFAω3	39.79	41.22	50.52 ^a	30.49 ^b	4.62	NS	35.81	35.73	36.96 ^a	34.58 ^b	0.71	NS	22.17	21.83	22.30	21.71	0.50	NS
ΣPUFA	50.01	51.53	58.76 ^a	42.78 ^b	3.64	NS	49.29	48.77	50.08 ^a	47.97 ^b	0.70	NS	52.49	52.94	53.01	52.42	0.41	NS

10 The fatty acids C12:0. C13:0. C14:1ω5. C15:0. C15:1. C16:1ω9; C16:2ω4. C16:3ω4. C16:4ω1. C17:0. C17:1. C18:1ω7. C18:3ω6. C18:3ω4. C18:4ω1. C20:0. C20:1ω11.
 11 C20:1ω7. C20:2ω6. C20:3ω6. C20:3ω3. C20:4ω6. C20:4ω3. C21:0. C21:5ω3. C22:0. C22:1ω9. C22:1ω7. C22:2ω6. C22:4ω6. C22:5ω6. C24:0. and C24:1ω9 were also detected
 12 but not reported because in percentage <3%. They were utilised to calculate Σ.

13 ¹ SEM: Standard Error of the Mean

14 NS. Not Significant (p>0.05).

15 Data were obtained from three replicates.

16

17 Table 3. Primary (CD, mmol Hp/kg sample) and secondary (TBARS, mg MDA/kg sample) oxidation products in European sea bass, gilthead sea bream, and
 18 rainbow trout fillets (WF), and minced (FB) and MSM burgers at T0 and after 90 days of frozen storage (T90).

Species	Parameter	Treatment (T)				Storage (S)			T×S
		WF	FB	MSM	SEM ¹	T0	T90	SEM	
European sea bass	CD	0.42	0.39	0.46	0.04	0.43	0.41	0.05	NS
	TBARS	1.10 ^b	1.37 ^b	2.34 ^a	0.28	1.11 ^b	2.09 ^a	0.23	NS
Gilthead sea bream	CD	0.44 ^a	0.37 ^{ab}	0.34 ^b	0.03	0.35 ^b	0.42 ^a	0.02	NS
	TBARS	2.72 ^c	5.40 ^b	7.26 ^a	0.57	3.72 ^b	6.53 ^a	0.47	NS
Rainbow trout	CD	0.22	0.25	0.21	0.02	0.21	0.24	0.01	NS
	TBARS	3.15	3.09	2.11	0.73	0.72 ^b	4.85 ^a	0.59	NS

19 ¹SEM: Standard Error of the Mean

20 Within criterion. a. b. c: p<0.05;

21 NS. Not Significant (p>0.05).

22 Data were obtained from three replicates.

23

24 Table 4. Antioxidant capacity, expressed as ABTS (mmol Trolox eq./kg sample), DPPH (mmol Trolox eq./kg sample), and FRAP (mmol Fe^{II} eq./kg sample), in
 25 European sea bass, gilthead sea bream, and rainbow trout fillets (WF), minced (FB) and MSM burgers at T0 and after 90 (T90) days of frozen storage.

Species	Parameter	Treatment (T)				Storage (S)			T×S
		WF	FB	MSM	SEM ¹	T0	T90	SEM	
European sea bass	ABTS	0.27 ^a	0.21 ^b	0.20 ^b	0.01	0.28 ^a	0.17 ^b	0.01	0.01
	DPPH	0.12 ^a	0.12 ^a	0.05 ^b	0.00	0.12 ^a	0.07 ^b	0.00	0.00
	FRAP	0.20	0.20	0.20	0.01	0.24 ^a	0.17 ^b	0.01	0.00
Gilthead sea bream	ABTS	0.14 ^a	0.08 ^b	0.09 ^b	0.01	0.11	0.10	0.00	NS
	DPPH	0.04 ^a	0.02 ^b	0.02 ^c	0.00	0.03	0.02	0.00	NS
	FRAP	0.13	0.14	0.11	0.01	0.16 ^a	0.10 ^b	0.01	NS
Rainbow trout	ABTS	0.46 ^a	0.38 ^b	0.13 ^c	0.01	0.34	0.31	0.01	0.01
	DPPH	0.09 ^a	0.08 ^a	0.05 ^b	0.00	0.08 ^a	0.06 ^b	0.00	0.00
	FRAP	0.21 ^a	0.20 ^a	0.13 ^b	0.01	0.24 ^a	0.12 ^b	0.01	NS

26 ¹SEM: Standard Error of the Mean

27 Within criterion, a, b, c; p<0.05;

28 NS, Not Significant (p>0.05).

29 Data were obtained from three replicates.

30

31 Table 5. Correlation coefficients (*r*) of analysed parameters considering the three treatments (WF, FB and MSM), the two storage times (T0 and T90) and the
 32 three species (European sea bass, gilthead sea bream and rainbow trout).

	SFA	MUFA	PUFA ω 6	PUFA ω 3	PUFA	EPA	DHA	CDs	TBARS	ABTS	DPPH	FRAP	Δ E	Δ pH
SFA	1	-0.06	-0.98**	0.90**	-0.63**	0.97**	0.84**	0.90**	0.44	-0.34	-0.17	-0.15		
MUFA	-0.06	1	0.07	-0.39	-0.73**	-0.14	-0.21	0.29	-0.45	0.50*	0.52*	0.81**		
PUFA ω 6	-0.98**	0.07	1	-0.94**	0.61**	-0.99**	-0.92**	-0.88**	-0.49*	0.37	0.19	0.20		
PUFA ω 3	0.90**	-0.39	-0.94**	1	-0.31	0.96**	0.94**	0.70**	0.60**	-0.51*	-0.35	-0.46		
PUFA	-0.63**	-0.73**	0.61**	-0.31	1	-0.56*	-0.41	-0.84**	0.03	-0.16	-0.29	-0.52*		
EPA	0.97**	-0.14	-0.99**	0.96**	-0.56*	1	0.93**	0.86**	0.48*	-0.38	-0.18	-0.26		
DHA	0.84**	-0.21	-0.92**	0.94**	-0.41	0.93**	1	0.68**	0.56*	-0.44	-0.26	-0.30		
CDs	0.90**	0.29	-0.88**	0.70**	-0.84**	0.86**	0.68**	1	0.06	-0.29*	-0.03	-0.06	-0.56**	-0.32
TBARS	0.44	-0.45	-0.49*	0.60**	0.05	0.48*	0.56*	0.06	1	-0.32*	-0.64**	-0.59**	0.47*	0.28
ABTS	-0.34	0.50*	0.37	-0.51*	-0.16	-0.38	-0.44	-0.29*	-0.32*	1	0.62**	0.47**	0.50**	0.52**
DPPH	-0.17	0.52*	0.19	-0.35	-0.29	-0.18	-0.26	-0.03	-0.64**	0.62**	1	0.52**	-0.26	-0.10
FRAP	-0.15	0.81**	0.20	-0.46	-0.52*	-0.26	-0.30	-0.06	-0.59**	0.47**	0.52**	1	-0.39*	-0.01
Δ E								-0.56**	0.47*	0.50**	-0.26	-0.39*	1	0.31
Δ pH								-0.32	0.28	0.52**	-0.10	-0.01	0.31	1

33 * Significant Correlation at $p < 0.05$.

34 ** Significant Correlation at $p < 0.01$.

Highlights

- Mechanical separation system were tested on sea bass, sea bream, and rainbow trout
- Mechanical separation system decreased antioxidant capacity
- Mechanical separation system increased oxidative processes
- Using no marketable fish instead of waste result in high nutritional quality MSM