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- Nutritional differences between conventional, high quality, and organic milk: focus on sterols,
 tocopherols, and bioactive fatty acids
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13 Interpretive Summary

This study focuses on nutritional differences between conventional, high quality (D.M. 185/1991), and organic (in compliance with European Regulations) milk. Of particular interest in cow's milk was the presence of phytosterols, which are considered to be nutraceutical molecules, and lanosterol, a molecule with reported pharmacological action. The results highlight that current product categories and labels have a minimal effect on the tocopherols, sterol and fatty acid profile of commercial cow's milk. Furthermore, pasteurization process did not affect either nutritional characteristic or bioactive sterols and tocopherols content in the milk.

21

22 ABSTRACT

23 Milk contains several components that are important for human nutrition and health. To date, studies 24 on organic and conventional milk have focused on their gross composition and fatty acid content, but 25 little attention has been paid to the differences between other minor components such as sterols and vitamins which may have functional actions. The aim of this study was to investigate the nutritional 26 differences between three types of milk from a dairy plant: conventional, high quality (D.M. 27 185/1991), and organic (in compliance with European Regulations), focusing on minor components 28 such as sterols of animal and plant origin (phytosterols), tocopherols, and bioactive fatty acids. 29 Cholesterol ranged from 271.37 mg/100g of fat in conventional milk to 278.76 mg/100g of fat in 30 organic milk. Lanosterol was the main minor animal sterol in cow's milk (ranging from 3.41 to 4.37 31 mg/100g of fat), followed by desmosterol. The amount of total plant sterols in the analyzed milk 32 ranged from 4.43 mg/100 g of fat in organic to 4.71 mg/100g of fat in high quality milk. Brassicasterol 33 was the main sterol of plant origin which varied from 2.6 mg/100 g of fat in conventional and organic 34 milk, to 2.93 mg/100g of fat in high quality milk. The second most present phytosterol was beta-35 sitosterol, which ranged from 0.86 mg/100 g of fat in conventional to 0.97 mg/ 100 g of fat in high 36 quality and organic milk. The results of the study showed that there were no significant differences 37 in gross, and sterol composition between the three types of milk. However, the only significant 38 difference found was in the fatty acid profile, with a higher omega-3 content found in high-quality 39 milk than in conventional and organic milk. These findings suggest that the investigated product 40 categories and labels have minimal effect on the sterol and fatty acid profile of commercial cow's 41 milk. 42

43 Key Words: milk sterols, phytosterols, lanosterol, beta-sitosterol.

44 INTRODUCTION

45 Milk has being an important part of the human diet for thousands of years. In Europe, there are different types of bovine milk available on the market, with conventional and organic milk being the 46 main types, which are produced in accordance with specific regulations (EC 852-853/2004, 848/2018, 47 and 889/2008). On the Italian market, there is also a product category referred to as "high quality 48 milk" (D.M. 185/91). According to regulations, high quality milk must have certain nutritional 49 parameters, such as a fat content of at least 3.50% and a protein content of at least 32 g/L in raw milk. 50 Additionally, the whey protein fraction, which is susceptible to heat treatment, must be at least 15.5% 51 of the total protein content of pasteurized milk. Organic milk comes from animals that are fed using 52 organic feed. The "organic" label ensures a production process without the use of synthetic fertilizers, 53 pesticides, hormones, and minimizes the use of veterinary drugs. The cattle must also have access to 54

pasture whenever possible, with at least 60% of the dry matter of the feeding ration being roughage, 55 fresh or dried fodder, or silage (Reg. CE 848/2018). In general, consumers believe that organic food 56 is healthier and of better quality than conventional food, likely due to its association with better 57 environmental performance, animal welfare, and health (Rodríguez-Bermúdez et al., 2020; 58 Manuelian et al., 2020). The nutritional value of cow's milk is determined by many dietary 59 components and functional compounds that are beneficial for well-being and health or for reducing 60 the risk of disease (Diplock et al. 1999). Some functional components of milk include vitamins, 61 polyunsaturated fatty acids, and minor sterols. Plant sterols (or phytosterols), such as β-sitosterol, 62 campesterol, and stigmasterol, may also be present in milk, derived from the animal's diet (Martini et 63 al., 2021b). Plant sterols are natural components of plants and perform many essential functions 64 within the plant cells, similar to those that cholesterol performs in animal cells. However, phytosterols 65 have a lower intestinal absorption rate compared to cholesterol (González Larena et al., 2011). 66 67 Phytosterols have also become of interest as they have been associated with reducing cardiovascular risks (Fassbender et al., 2008; Gylling et al., 2014) and treating childhood dyslipidemia (Ribas et al., 68 2017). Additionally, anti-cancer, anti-atherosclerotic, anti-inflammatory and antioxidant properties 69 of plant sterols have been reported (Katan et al., 2003; Tapiero et al., 2003). To the best of our 70 knowledge, there are only a few studies that have focused on the content of phytosterols in bovine 71 milk (Duong et al., 2019; Fauquant et al 2007), especially in commercial milk. To date, studies on 72 73 organic and conventional milk have mainly focused on gross composition and fatty acids (Schwendel 74 et al., 2015), with little attention to differences between other minor components such as sterols and 75 vitamins, which may have functional actions. The aim of this study is to investigate the nutritional 76 differences between three types of milk from a dairy plant: conventional, high quality, and organic 77 milk, focusing on minor components such as sterols of animal and plant origin (phytosterols), 78 tocopherols, and bioactive fatty acids.

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80 MATERIALS AND METHODS

81 Sampling

The study involved three different types of milk produced by the dairy plant: conventional, high quality and organic. For each product type, raw and pasteurized (75 °C for 15 seconds) milk samples were taken weekly within a month period for a total of 24 samples. Gross, mineral, fatty acid and sterol composition and tocopherols were evaluated in duplicate for each milk sample

86 Gross, mineral and fatty acid composition

The milk was transported to the laboratory in refrigerated tanks at 4°C. For each fresh milk sample,
the following chemical analyses were carried out according to AOAC methods (2004): dry matter,
total fat, total protein, ash, phosphorus by the colorimetric method, and Ca, Mg, K, Na, Zn by atomic
absorption spectrophotometry.

91 Fat was extracted by the Rose-Gottlieb method. Methyl esters of fatty acids for gas chromatographic

92 analysis were prepared using methanol sodium methoxide according to Christie (AOAC, 2004). The

93 gas chromatography analysis of the milk was carried out as described in our previous work

94 (Altomonte et al., 2019).

95 Sterol profile, alpha and gamma tocopherol analysis

- 96 Lipids and liposoluble compounds were extracted according to ISO 14156 (ISO-IDF, 2001), and were
- saponified with a solution of methanol potassium hydroxide (ISO 18252, 2006). The unsaponifiable
- 98 fraction was extracted with hexane as described by ISO 18252, 2006 and Cervinkova et al. (2016).

⁹⁹ The alpha-tocopherol, gamma- tocopherol and sterol profiles were simultaneously determined by a ¹⁰⁰ Perkin Elmer, Clarus 480 gas chromatograph, equipped with a fused-silica capillary column Zebron ¹⁰¹ ZB-5MSi (L = 30 m, ID = 0.25 mm, FT = 0.25 μ m) (Phenomenex, Torrance, CA, USA) and FID

detector. The carrier gas, helium, circulated at 1 mL/min in the constant flow mode. A split/split less
 injector in the split mode was used (split ratio, 1:10). The injector and detector were set at 270 and

- injector in the split mode was used (split ratio, 1:10). The injector and detector were set at 270 and $300 \circ C$, respectively. Compounds were identified by comparing the GC retention times with those for
- the pure standards analyzed under the same conditions and were quantified by reference to the 5-
- alpha-cholestane used as internal standard as described by ISO 18252, 2006.
- 107 Statistical analysis
- The results of the milk composition were analyzed by ANOVA using JMP software (JMP®, 2007,
 SAS, Cary, North Carolina, USA).
- 110 The model contained the fixed effects of the type of milk and the heat treatment. The effect of the 111 sampling time and the interaction between the type of milk and the heat treatment were not significant 112 and were excluded from the statistical model.
- 113 The significance of the differences between means was evaluated by Student's t-test considering 114 $P \le 0.05$ as the significance level.
- 115

116 RESULTS AND DISCUSSION

117 Table 1 shows the results of the chemical composition analysis of the three types of milk investigated.

All of the commercial milk types had fat and protein percentages that were higher than the minimum

requirements for conventional and organic whole milk (minimum 2.8% protein and minimum 3.2%

fat) (EC 852 and 853/2004) and for high quality milk (minimum 3.2% protein and minimum 3.5%

- fat) (D.M.185/199). In a previous study, Müller and Sauerwein (2010) reported that the fat content
 was similar in organic and conventional milk, while the protein content was slightly lower in organic
- 123 milk.

124 The mineral content was in line with other studies (Rodriguez et al., 2001; Gaucheron, 2005) and did 125 not shown differences between organic, conventional and high quality milk.

The literature on the nutritional differences between organic and conventional milk is conflicting 126 (Schwendel et al., 2015). No significant differences were shown in the tocopherol content and sterol 127 profile of the three commercial milk types (Table 2), however there was a tendency for the alpha 128 tocopherol content to decrease from the conventional to high quality and organic milk. The alpha 129 tocopherol content in this study was within the range previously described for bovine milk (Marino 130 and Schadt, 2016) (1.08-2.11 mg/100 g of fat). In addition, the gamma tocopherol was similar to the 131 132 findings of Gessner et al. (2015) in bovine milk (0.29-0.49 mg/100g of fat) and slightly lower compared to the results of Marino and Schadt (2016) (0.7-2.3 mg/100g of fat). 133

Although several studies have examined the cholesterol content of cow's milk, there is limited information in the literature on the minor animal sterols such as lanosterol and desmosterol that have been found in cow, goat, buffalo, camel, sheep, and donkey milk fat (Dhankhar et al., 2020; Martini

et al., 2021a,b). Even fewer studies have examined the natural presence of phytosterols such as beta-137 sitosterol, stigmasterol, and campesterol in milk (Duong et al., 2019; Martini et al., 2021a,b). As 138 expected, cholesterol was the main sterol in all the types of milk analyzed, accounting for more than 139 96% of the total sterols. In particular, cholesterol ranged from 271.37 mg/100g of fat (corresponding 140 to 10.28 mg/ml of milk) in conventional milk to 278.76 mg/100 g of fat (corresponding to 10.64 mg/ 141 100 ml of milk) in organic milk. These results are in agreement with other studies (Fauquant et al., 142 2007; Tranchida et al., 2013), and the values we found were similar to the findings by Do et al. (2018) 143 in milk from the same species (275.63 mg/100 g of fat). The percentages of minor animal sterols are 144 in agreement with the findings by Tranchida et al. (2013) who also reported that desmosterol and 145 lanosterol were 0.22 and 1.22% of the animal sterols in butter from bovine milk. In our study, 146 lanosterol was the main minor animal sterol in cow's milk (ranging from 3.41 to 4.37 mg/ 100g of 147 fat, corresponding to 0.13 and 0.17 mg/100 ml of milk), within the range detected by Duong et al., 148 2019 (0.02-0.56 mg/ 100 ml). 149

Desmosterol levels ranged from 0.54 to 0.73 mg/100g of fat, which is consistent with the results 150 found by Dhankhar et al. (2020) in milk from the same species (around 0.60 mg/ 100 g of fat). Milk 151 minor animal sterols are intermediate products formed during the biosynthetic pathway of cholesterol. 152 Lanosterol has been shown to have beneficial effects, such as preventing colon cancer in experimental 153 models (Rao, Newmark, & Reddy, 2002). Lanosterol has also been used in experiments to 154 therapeutically reverse cataracts in dogs (Zhao et al., 2015); the studies on lanosterol have bring to 155 the development a pharmacological principle used for dogs and cats. Additionally, desmosterol has 156 potential antiviral properties, as it has been found to improve membrane damage caused by the 157 hepatitis C virus in vitro (Costello, Villareal, & Yang, 2016). 158

The amount of total plant sterols in the analyzed milk ranged from 4.43 mg / 100 g of fat in organic 159 to 4.71 mg /100g of fat in high quality milk (corresponding to 0.17 and 0.18 mg/ 100 ml of milk, 160 respectively). Total plant sterols were slightly higher than the findings of Duong et al. (2019), who 161 reported values lower than 0.12 mg/100 ml in cow's milk. Higher amounts of phytosterols were 162 detected in our previous studies on sheep and donkey milk (9.89 and 13 mg/ 100 g of fat, respectively) 163 (Martini et al., 2021 a,b). Phytosterols in milk and dairy products have a cholesterol-lowering effect, 164 along with a role in the prevention of coronary heart disease. A cause-and-effect relationship has been 165 established between the consumption of plant sterols and the lowering of LDL cholesterol, in a dose-166 dependent manner (Bresson et al., 2008). Phytosterols are commonly used as a functional ingredient 167 to fortify dairy products. Due to their ability to reach the brain, the physiological role of plant sterols 168 in the central nervous system has been investigated (Rui et al., 2017). All the identified plant sterols 169 have been found in varying amounts in butter and cream from cow's milk (Ebadnezhad et al., 2020; 170 Nemati et al., 2022). In our study, brassicasterol was the main sterol of plant origin which varied from 171 2.6 mg / 100g of fat in conventional and organic milk, to 2.93 mg /100g of fat in high quality milk. 172 The second most present phytosterol was beta-sitosterol, which ranged from 0.86 mg /100g of fat in 173 conventional to 0.97 mg / 100 g of fat in high quality and organic milk. 174

The fatty acid profile of the three types of milk was in agreement with the literature on cow milk 175 176 reviewed by Markiewicz-Keszycka et al. (2013). Only a few significant differences in the fatty acid profile (Table 3) were found, which is in agreement with previous studies on commercial milk, 177 organic vs. conventional (Manuelian et al., 2022). The significant differences were in the levels of 178 C15:1, C16:1 c7, C18:0, C18:3 n3, C20:1, and C20:5. In particular, C18:3 n3 and C20:5 (P≤0.01), 179 and total omega-3 ($P \le 0.05$) were higher in the high-quality milk than in the conventional and organic 180 milk. No difference in omega 3 content was found between conventional and organic milk, unlike 181 findings reported by other authors (Manuelian et al 2022; Stergiadis et al., 2022). However, C18:3 n3 182

tended to be higher in organic than conventional milk, even though the difference was not statistically 183 significant. The beneficial activity of C18:3 n3 fatty acid is recognized by the European Food Safety 184 Authority, which has set adequate intake values in adults (0.5 % of the energy level of the diet) in 185 order to achieve a plasma cholesterol control effect (EFSA, 2017; Ilha et al., 2020); additionally, its 186 anti-inflammatory potential has also been studied (Ren and Chung, 2007). The difference found in 187 the omega 3 content also affected the omega 6/omega 3 ratio, which was significantly lower in high-188 quality milk at 3.33 ($P \le 0.05$) compared to conventional and organic milk (3.82 and 3.83 respectively). 189 The lower omega 6/omega 3 ratio in high-quality milk appears to be positive, as the World Health 190 Organization and Food and Agriculture Organization Expert Committee recommends that the n-6/n-191 3 fatty acid ratio should be below 4. In fact, such a proportion has been linked to a considerable 192 reduction (about 70%) in the number of deaths caused by cardiovascular diseases (Markiewicz-193 Keszycka et al., 2013). 194

Regarding the effect of heat treatment, no significant differences were found for any of the parameters 195 investigated (Tables 4-5 and 6), with the exception of some minor fatty acids such as C22:2 ($P \le 0.01$) 196 and C24:1 ($P \leq 0.05$). The impact of pasteurization on the gross composition and lipid profile was 197 also reported to be insignificant by Xu et al (2019) in bovine milk and by Martini et al (2018) in 198 donkey milk. In addition, phytosterols have been shown to be quite resistant to heat treatment and 199 milk processing in a study carried out by Martini et al. (2021b) on sheep milk. Lastly, although 200 processing and manufacturing can negatively affect the tocopherol content of milk (Delgado et al., 201 2014; Martini et al., 2021b), pasteurization did not result in significant differences in the alpha and 202 gamma tocopherol content of the milk. 203

204 CONCLUSIONS

This study investigate the nutritional differences between three types of milk from a dairy plant and 205 represents one of the few investigations focusing on minor components such as sterols of animal and 206 plant origin (phytosterols), and tocopherols. Of particular interest in cow's milk was presence of 207 phytosterols, which are considered to be nutraceutical molecules, and lanosterol, a molecule with 208 reported pharmacological action. Our findings indicate that the pasteurization process did not affect 209 the content of bioactive sterols in the milk. The were not found differences on nutritional 210 characteristic, tocopherols, sterol profile between the commercial milk types. Some differences were 211 observed in the fatty acid profiles in particular high-quality milk had higher quantities of omega-3. 212 These results suggest that current product categories and labels of cow's milk have minimal 213 differences in the sterol and fatty acid profile. 214

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- 217

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| | | Conventional | High quality | Organic | | 373 |
|------------|----------------|--------------|--------------|---------|-------------------|----------------|
| | units | mean | | | RMSE ¹ | P |
| Dry matter | g/100g of milk | 13.23 | 13.26 | 13.58 | 0.605 | 0.488 |
| Fat | | 3.79 | 3.82 | 3.82 | 0.303 | 0393 5 |
| Protein | | 3.31 | 3.36 | 3.33 | 0.134 | 0.690 |
| Ash | | 0.66 | 0.68 | 0.67 | 0.032 | 0.268 |
| Ca | mg/L | 1219.16 | 1149.81 | 1104.14 | 166.79 | 0,447 |
| Р | | 974.99 | 957.06 | 911.19 | 28.19 | 0.241 |
| Mg | | 119.13 | 115.12 | 115.07 | 6.369 | (B38 3 |
| Κ | | 1482.14 | 1483.82 | 1392.12 | 39.79 | 0.337 |
| Na | | 392.90 | 341.70 | 492.87 | 177.218 | 0.280 |
| Zn | | 5.08 | 5.04 | 4.89 | 0.537 | 0,779 |

Table 1 Chemical composition in conventional, high quality and organic cow's milk

382 ¹RMSE: Root mean square error

| | | Conventional | High quality | Organic | | |
|----------------------------------|---------------------|--------------|-----------------|---------|-------------------|-------|
| | units | means | | | RMSE ¹ | Р |
| alpha-Tocopherol | % of unsaponifiable | 0.34 | 0.30 | 0.28 | 0.232 | 0.850 |
| gamma- Tocopherol | fraction | 0.15 | 0.13 | 0.15 | 0.103 | 0.922 |
| Sterols of animal origin (total) | | 97.86 | 97.94 | 98.08 | 0.427 | 0.606 |
| Cholesterol | | 96.41 | 96.51 | 96.45 | 0.720 | 0.960 |
| Lanosterol | | 1.22 | 1.41 | 1.33 | 0.182 | 0.157 |
| Desmosterol | | 0.22 | 0.14 | 0.18 | 0.286 | 0.540 |
| Phytosterols (total) | | 1.65 | 1.63 | 1.49 | 0.219 | 0.345 |
| beta-Sitosterol | | 0.40 | 0.35 | 0.30 | 0.211 | 0.664 |
| Campesterol | | 0.25 | 0.19 | 0.22 | 0.097 | 0.535 |
| Brassicasterol | | 0.94 | 1.03 | 0.91 | 0.138 | 0.228 |
| Stigmasterol | | 0.05 | 0.06 | 0.06 | 0.040 | 0.908 |
| alpha-Tocopherol | mg /100 g of fat | 1.11 | 1.04 | 0.87 | 1.084 | 0.915 |
| gamma -Tocopherol | | 0.47 | 0.40 | 0.50 | 0.407 | 0.885 |
| Sterols of animal origin (total) | | 275.51 | 278.15 | 283.86 | 104.232 | 0.988 |
| Cholesterol | | 271.37 | 273.81 | 278.76 | 101.641 | 0.990 |
| Lanosterol | | 3.41 | 4.37 | 3.97 | 1.482 | 0.474 |
| Desmosterol | | 0.73 | 0.54 | 0.68 | 1.329 | 0.881 |
| Phytosterols (total) | | 4.63 | 4.71 | 4.43 | 2.000 | 0.963 |
| beta-Sitosterol | | 0.86 | 0.97 | 0.97 | 0.613 | 0.936 |
| Campesterol | | 0.69 | 0.61 | 0.67 | 0.418 | 0.922 |
| Brassicasterol | | 2.60 | 2.93 | 2.60 | 0.994 | 0.750 |
| Stigmasterol | | 0.17 | 0.21 | 0.19 | 0.174 | 0.899 |

Table 2 - Sterol profile and tocopherol content in conventional, high quality and organic cow's milk

385 ¹RMSE: Root mean square error

| | | Conventional | High quality | Organic | | |
|---------------------|----------------|--------------|--------------|---------|-------------------|-------|
| | units | means | | | RMSE ¹ | Р |
| C4:0 | g/100 g of fat | 2.23 | 1.85 | 2.20 | 0.479 | 0.241 |
| C6:0 | | 1.97 | 1.83 | 1.95 | 0.169 | 0.253 |
| C8:0 | | 1.40 | 1.30 | 1.39 | 0.138 | 0.291 |
| C10:0 | | 3.50 | 3.32 | 3.48 | 0.298 | 0.418 |
| C11:0 | | 0.10 | 0.11 | 0.10 | 0.015 | 0.114 |
| C12:0 | | 4.06 | 3.92 | 4.07 | 0.300 | 0.545 |
| C13:0 | | 0.16 | 0.17 | 0.14 | 0.023 | 0.111 |
| C14:0 | | 12.19 | 12.15 | 12.14 | 0.418 | 0.971 |
| C14:1 | | 1.41 | 1.39 | 1.35 | 0.149 | 0.708 |
| C15:0 | | 1.35 | 1.47 | 1.33 | 0.131 | 0.101 |
| C15:1 | | 0.24 A | 0.21 B | 0.23 A | 0.015 | 0.005 |
| C16:0 | | 34.69 | 39.31 | 35.00 | 4.349 | 0.092 |
| C16:1 cis 7 | | 0.18 a | 0.12 b | 0.17 ab | 0.042 | 0.045 |
| C16:1 cis 9 | | 1.86 | 1.99 | 1.65 | 0.261 | 0.070 |
| C17:0 | | 0.59 | 0.61 | 0.59 | 0.069 | 0.775 |
| C17:1 | | 0.33 | 0.25 | 0.25 | 0.086 | 0.119 |
| C18:0 | | 8.02 ab | 7.12 b | 8.46 a | 0.874 | 0.025 |
| C18:1 trans-9 | | 0.21 | 0.33 | 0.29 | 0.189 | 0.495 |
| C18:1 trans-11 | | 0.52 | 0.48 | 0.47 | 0.292 | 0.933 |
| C18:1 cis-9 | | 20.64 | 18.11 | 20.62 | 3.646 | 0.314 |
| C18:2 trans-9.12 | | 0.15 | 0.27 | 0.18 | 0.102 | 0.085 |
| C18:2 cis-9.12 | | 2.16 | 2.12 | 2.24 | 0.271 | 0.720 |
| C18:3 n3 | | 0.39 B | 0.52 A | 0.44 B | 0.053 | 0.001 |
| C18:3 n6 | | 0.06 | 0.06 | 0.06 | 0.053 | 0.998 |
| C20:0 | | 0.08 | 0.08 | 0.09 | 0.027 | 0.913 |
| CLA cis-9. trans-11 | | 0.25 | 0.25 | 0.26 | 0.047 | 0.805 |
| C20:1 | | 0.17 a | 0.12 b | 0.18 a | 0.037 | 0.020 |
| C21:0 | | 0.005 | 0.005 | 0.007 | 0.004 | 0.597 |
| C20:2 | | 0.01 | 0.02 | 0.01 | 0.007 | 0.261 |
| C20:3 n3 | | 0.15 | 0.14 | 0.13 | 0.021 | 0.200 |
| C20:3 n6 | | 0.10 | 0.09 | 0.10 | 0.023 | 0.814 |
| C22:0 | | 0.04 | 0.03 | 0.04 | 0.010 | 0.462 |
| C22:1 | | 0.04 | 0.04 | 0.05 | 0.010 | 0.372 |
| C20:4 | | 0.003 | 0.004 | 0.002 | 0.003 | 0.409 |
| C20:5n3 | | 0.04 B | 0.05A | 0.04 B | 0.008 | 0.006 |
| C22:2 | | 0.01 | 0.01 | 0.01 | 0.005 | 0.453 |
| C23:0 | | 0.01 | 0.01 | 0.01 | 0.006 | 0.879 |

388 Table 3- Fatty acid profile and fatty acid classes in the conventional, high quality and organic cow's milk

| C24:0 | 0.02 | 0.02 | 0.02 | 0.009 | 0.468 |
|-------------------------------|--------|--------|--------|-------|-------|
| C24:1 | 0.02 | 0.02 | 0.02 | 0.007 | 0.700 |
| C22:5 | 0.08 | 0.09 | 0.08 | 0.015 | 0.551 |
| C22:6 | 0.02 | 0.01 | 0.01 | 0.011 | 0.068 |
| $SCFA^2 (\leq C10)$ | 9.11 | 8.30 | 9.02 | 0.910 | 0.183 |
| $MCFA^{3}(\geq C11 \leq C17)$ | 57.68 | 61.72 | 57.19 | 4.616 | 0.137 |
| $LCFA^{4}(\geq C18)$ | 33.21 | 29.99 | 33.79 | 4.052 | 0.170 |
| SFA ⁵ | 70.97 | 73.36 | 71.05 | 4.194 | 0.458 |
| MUFA ⁶ | 25.63 | 23.06 | 25.43 | 3.998 | 0.387 |
| PUFA ⁷ | 3.40 | 3.58 | 3.51 | 0.367 | 0.619 |
| UFA ⁸ /SFA | 0.41 | 0.36 | 0.42 | 0.082 | 0.407 |
| n3 | 0.65 b | 0.77 a | 0.67 b | 0.072 | 0.012 |
| n6 | 2.48 | 2.55 | 2.58 | 0.278 | 0.780 |
| n6/n3 | 3.82a | 3.33 b | 3.83 a | 0.323 | 0.010 |
| | | | | | |

| 390 | ^{A.B} within a row. | means without a common | superscript differ at $P < 0$ | 0.01 |
|-----|------------------------------|------------------------|-------------------------------|------|
| | | | 1 1 | |

391 ^{a.b} within a row. means without a common superscript differ at P < 0.05

392 ¹RMSE: Root mean square error; ²SCFA = short chain fatty acids; ³MCFA = medium chain fatty acids; ⁴LCFA = long 393 chain fatty acids; ⁵SFA = saturated fatty acids; ⁶MUFA = monounsaturated fatty acids; ⁷PUFA = polyunsaturated fatty

393 chain fatty acids; ${}^{5}SFA$ = saturated fatty acids; ${}^{6}MUFA$ = monounsaturated fatty acids; ${}^{7}PUFA$ = polyunsaturated fatt 394 acids; ${}^{8}UFA$ = unsaturated fatty acids.

| | | | | | 398 |
|------------|----------|---------|-------------|-------------------|----------------|
| | | Raw | Pasteurized | | 399 |
| | units | means | | RMSE ¹ | <i>P</i> 400 |
| Dry matter | g /100 g | 13.27 | 13.44 | 0.605 | 0. 404 |
| Fat | | 3.88 | 3.74 | 0.303 | 0. 403 |
| Protein | | 3.32 | 3.34 | 0.134 | 0.898 |
| Ash | | 0.68 | 0.67 | 0.032 | 0.428 |
| Ca | mg/L | 1193.00 | 1122.41 | 37.369 | 0.2967 |
| Р | | 959.04 | 935.91 | 23.06 | 0. 206 |
| Mg | | 115.68 | 117.20 | 6.369 | 0.576 |
| Κ | | 1488.82 | 1516.56 | 28.420 | 0. 22 7 |
| Na | | 398.02 | 420.30 | 177.218 | 0.768 |
| Zn | | 5.01 | 5.00 | 0.537 | 0.984 |
| | | | | | 100 |

Table 4. Chemical composition of raw and pasteurized cow's milk

409 RMSE¹: Root mean square error

413 Table 5 - Sterol profile of raw and pasteurized cow's milk

| | | Raw | Pasteurized | | |
|----------------------------------|------------------------------|--------|-------------|-------------------|-------|
| | units | means | | RMSE ¹ | Р |
| alpha-Tocopherol | % of unsaponifiable fraction | 0.32 | 0.29 | 0.232 | 0.804 |
| gamma- Tocopherol | | 0.17 | 0.12 | 0.103 | 0.198 |
| Sterols of animal origin (total) | | 97.90 | 98.02 | 0.427 | 0.532 |
| Cholesterol | | 96.41 | 96.51 | 0.720 | 0.745 |
| Lanosterol | | 1.32 | 1.32 | 0.182 | 0.997 |
| Desmosterol | | 0.19 | 0.18 | 0.286 | 0.910 |
| Phytosterols (total) | | 1.60 | 1.57 | 0.219 | 0.731 |
| beta-Sitosterol | | 0.38 | 0.32 | 0.211 | 0.466 |
| Campesterol | | 0.21 | 0.24 | 0.097 | 0.468 |
| Brassicasterol | | 0.96 | 0.96 | 0.138 | 0.967 |
| Stigmasterol | | 0.05 | 0.06 | 0.040 | 0.716 |
| alpha-Tocopherol | mg /100 g of fat | 1.04 | 0.97 | 0.232 | 0.874 |
| gamma -Tocopherol | | 0.53 | 0.38 | 0.103 | 0.383 |
| Sterols of animal origin (total) | | 270.45 | 287.90 | 0.427 | 0.695 |
| Cholesterol | | 266.21 | 283.08 | 0.720 | 0.697 |
| Lanosterol | | 3.67 | 4.16 | 0.182 | 0.452 |
| Desmosterol | | 0.72 | 0.58 | 0.286 | 0.683 |
| Phytosterols (total) | | 4.54 | 4.65 | 0.219 | 0.901 |
| beta-Sitosterol | | 0.92 | 0.95 | 0.211 | 0.914 |
| Campesterol | | 0.58 | 0.73 | 0.097 | 0.383 |
| Brassicasterol | | 2.67 | 2.76 | 0.138 | 0.863 |
| Stigmasterol | | 0.16 | 0.21 | 0.040 | 0.549 |

414 ¹RMSE: Root mean square error

| | | Raw | Pasteurized | | |
|---------------------|----------------|-------|-------------|-------------------|-------|
| | unito | maans | | DMSE ¹ | D |
| | units | means | | RNBL | I |
| C4:0 | g/100 g of fat | 2.02 | 2.16 | 0.479 | 0.494 |
| C6:0 | | 1.93 | 1.90 | 0.169 | 0.638 |
| C8:0 | | 1.38 | 1.35 | 0.138 | 0.624 |
| C10:0 | | 3.45 | 3.42 | 0.298 | 0.853 |
| C11:0 | | 0.11 | 0.10 | 0.015 | 0.834 |
| C12:0 | | 4.02 | 4.02 | 0.300 | 0.970 |
| C13:0 | | 0.15 | 0.16 | 0.023 | 0.251 |
| C14:0 | | 12.16 | 12.17 | 0.418 | 0.954 |
| C14:1 | | 1.37 | 1.40 | 0.149 | 0.650 |
| C15:0 | | 1.36 | 1.41 | 0.131 | 0.342 |
| C15:1 | | 0.23 | 0.23 | 0.015 | 0.452 |
| C16:0 | | 35.95 | 36.71 | 4.349 | 0.682 |
| C16:1 cis 7 | | 0.15 | 0.16 | 0.042 | 0.879 |
| C16:1 cis 9 | | 1.78 | 1.88 | 0.261 | 0.404 |
| C17:0 | | 0.59 | 0.61 | 0.069 | 0.588 |
| C17:1 | | 0.25 | 0.30 | 0.086 | 0.164 |
| C18:0 | | 8.08 | 7.65 | 0.874 | 0.255 |
| C18:1 trans-9 | | 0.27 | 0.28 | 0.189 | 0.831 |
| C18:1 trans-11 | | 0.49 | 0.48 | 0.292 | 0.933 |
| C18:1 cis-9 | | 19.97 | 19.61 | 3.646 | 0.819 |
| C18:2 trans-9.12 | | 0.21 | 0.19 | 0.102 | 0.779 |
| C18:2 cis-9.12 | | 2.18 | 2.17 | 0.271 | 0.891 |
| C18:3 n3 | | 0.45 | 0.46 | 0.053 | 0.654 |
| C18:3 n6 | | 0.06 | 0.06 | 0.053 | 0.923 |
| C20:0 | | 0.09 | 0.08 | 0.027 | 0.570 |
| CLA cis-9. trans-11 | | 0.26 | 0.25 | 0.047 | 0.627 |
| C20:1 | | 0.16 | 0.16 | 0.037 | 0.898 |
| C21:0 | | 0.01 | 0.01 | 0.004 | 0.594 |
| C20:2 | | 0.02 | 0.01 | 0.007 | 0.087 |
| C20:3 n3 | | 0.14 | 0.13 | 0.021 | 0.357 |
| C20:3 n6 | | 0.10 | 0.09 | 0.023 | 0.412 |
| C22:0 | | 0.04 | 0.03 | 0.01 | 0.713 |
| C22:1 | | 0.05 | 0.04 | 0.01 | 0.277 |
| C20:4 | | 0.00 | 0.00 | 0.003 | 0.804 |
| C20:5 n3 | | 0.04 | 0.05 | 0.008 | 0.302 |
| C22:2 | | 0.02A | 0.01B | 0.005 | 0.006 |
| C23:0 | | 0.01 | 0.01 | 0.006 | 0.946 |

417 Table 6- Fatty acid profile and fatty acid classes of raw and pasteurized cow's milk

| C24:0 | 0.02 | 0.02 | 0.009 | 0.629 |
|-------------------------------|---------|---------|-------|-------|
| C24:1 | 0.016 b | 0.026 a | 0.007 | 0.047 |
| C22:5 | 0.08 | 0.08 | 0.015 | 0.592 |
| C22:6 | 0.02 | 0.01 | 0.011 | 0.070 |
| $SCFA^2 (\leq C10)$ | 8.78 | 8.84 | 0.91 | 0.889 |
| $MCFA^{3}(\geq C11 \leq C17)$ | 58.46 | 59.26 | 4.616 | 0.687 |
| $LCFA^{4}(\geq C18)$ | 32.75 | 31.91 | 4.052 | 0.625 |
| SFA ⁵ | 71.73 | 71.85 | 4.194 | 0.947 |
| MUFA ⁶ | 24.74 | 24.68 | 3.998 | 0.971 |
| PUFA ⁷ | 3.53 | 3.47 | 0.367 | 0.713 |
| UFA ⁸ /SFA | 0.40 | 0.40 | 0.082 | 0.986 |
| n3 | 0.70 | 0.69 | 0.072 | 0.919 |
| n6 | 2.55 | 2.52 | 0.278 | 0.772 |
| n6/n3 | 3.68 | 3.65 | 0.323 | 0.838 |

| 419 | ^{A.B} within a row. means without a common superscript differ at $P < 0.01$ |
|-----|--|

420 ^{a.b} within a row. means without a common superscript differ at P < 0.05

421 ¹RMSE: Root mean square error;²SCFA = short chain fatty acids; ³MCFA = medium chain fatty acids; ⁴LCFA = long

422 chain fatty acids; ${}^{5}SFA$ = saturated fatty acids; ${}^{6}MUFA$ = monounsaturated fatty acids; ${}^{7}PUFA$ = polyunsaturated fatty 423 acids; ${}^{8}UFA$ = unsaturated fatty acids.