

1 **Development of a High-Efficiency Transformation Method and Implementation of**
2 **Rational Metabolic Engineering for the Industrial Butanol Hyper-Producer *Clostridium***
3 ***saccharoperbutylaceticum* strain N1-4**

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11 Running Head: Genetic manipulation of *C. saccharoperbutylaceticum*

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21 **ABSTRACT**

22 While a majority of academic studies concerning acetone, butanol, ethanol (ABE)-production by
23 *Clostridium* have focused on *C. acetobutylicum*, other members of this genus have proven to be
24 effective industrial workhorses despite the inability to perform genetic manipulations on many of
25 these strains. To further improve the industrial performance of these strains in areas such as
26 substrate usage, solvent production, and end-product versatility, transformation methods and
27 genetic tools are needed to overcome the genetic intractability displayed by these species. In this
28 study, we present the development of a high-efficiency transformation method for the industrial
29 butanol hyper-producer *C. saccharoperbutylacetonicum* strain N1-4 (HMT) ATCC 27021
30 (*C. s.* N1-4). Following initial failures, we found the key to creating a successful transformation
31 method was the identification of three distinct colony morphologies (types S, R, and I) which
32 displayed significant differences in transformability. Working with the readily transformable
33 type I cells (transformation efficiency 1.1×10^6 cfu/ μ g DNA), we performed targeted gene
34 deletions in *C. s.* N1-4 using a homologous recombination-mediated allelic exchange method.
35 Using plasmid-based gene overexpression and targeted knock-outs of key genes in the native
36 ABE metabolic pathway, we successfully implemented rational metabolic engineering strategies,
37 yielding in the best case, an engineered strain (pWIS13) displaying an 18% increase in butanol
38 titers and 30% increase in total ABE titer (0.35 g ABE/g sucrose) in batch fermentations.
39 Additionally, two engineered strains overexpressing aldehyde/alcohol dehydrogenases (*adh11*
40 and *adh5*) displayed 8.5- and 11.8-fold respective increases in batch ethanol production.

40

41 **IMPORTANCE**

42 This paper represents the first steps towards advanced genetic engineering of the industrial
43 butanol-producer *Clostridium saccharoperbutylacetonicum* strain N1-4 (HMT). In addition to
44 providing an efficient method for introducing foreign DNA into this species, we demonstrate
45 successful rational engineering for increasing solvent production. Examples of future
46 applications of this work include metabolic engineering for improving desirable industrial traits
47 of this species, and heterologous gene expression for expanding the end-product profile to
48 include high-value fuels and chemicals.

50 INTRODUCTION

51 Given the pressing need for alternative sources of liquid transportation fuels that are both
52 renewable and economically feasible, much attention has surrounded microorganisms capable of
53 converting biomass-derived sugars into suitable replacement fuels (1). Acetone-butanol-ethanol
54 (ABE) fermentation by certain members of the anaerobic bacterial genus *Clostridium* serves as a
55 promising solution to the need for renewable liquid fuels-- either through the direct use of
56 butanol as a “drop-in” fuel (2), or by using all three products as precursors for catalytic
57 conversion to hydrocarbons with molecular weights similar to those found in gasoline, diesel, or
58 aviation fuel (3). In addition to the utility of their end-products, solvent-producing *Clostridium*
59 are valued for their ability to metabolize a variety of carbon sources such as pentoses, hexoses,
60 oligosaccharides, and lignocellulose hydrolysates, permitting significant flexibility in the
61 selection of biological feedstocks (4, 5).

62 Since the first large-scale implementation of ABE fermentation with *Clostridium*
63 *acetobutylicum* during World War I (6), a number of other solventogenic *Clostridium* have been
64 discovered and subsequently employed for industrial operation, including *C. beijerinckii*, *C.*
65 *saccharobutylicum*, and *C. saccharoperbutylacetonicum* (7). Compared to the other major
66 industrial ABE producers, *C. saccharoperbutylacetonicum* is characterized by its high selectivity
67 towards butanol (as high as 85% of the total solvents produced), low sporulation frequency (a
68 desirable trait for industrial operation), and wide range of metabolizable carbohydrates (8–10).
69 First detailed in 1960 (8), *C. saccharoperbutylacetonicum* has been the subject of numerous
70 academic studies highlighting the diverse renewable feedstocks which can be utilized by this
71 species, including molasses (11), palm oil (12), cassava (13), sago starch (14), rice bran (15),
72 agricultural waste (16), and lignocellulosic hydrolysate (17–19). Evaluating the species from an
73 engineering perspective, other studies have demonstrated that *C. saccharoperbutylacetonicum* is
74 amenable to operating in a continuous mode (20–22) as well as incorporating *in situ* separation
75 strategies such as liquid-liquid extraction (23) and membrane pervaporation (24). Thus, the
76 demonstrated industrial scalability, feedstock flexibility, and downstream processability
77 associated with *C. saccharoperbutylacetonicum* indicate that this species is highly attractive for
78 use in industrial biofuel production.

79 Despite the favorable fermentative characteristics of *C. saccharoperbutylacetonicum*, a
80 major drawback associated with this species is the distinct lack of tools and techniques available
81 for performing genetic manipulations. This is in stark contrast to *C. acetobutylicum* and *C.*
82 *beijerinckii*, for which transformation methods have existed for more than 20 years (25, 26).
83 Building on these methods, rational metabolic engineering of these two species has enabled
84 significant progress in expanding substrate utilization, improving oxygen tolerance, eliminating
85 sporulation, increasing solvent titers/productivities, and enabling the generation of valuable end-
86 products beyond ABE (27–31). Without an established transformation method, stable host/vector
87 system, and efficient gene disruption strategy, the types of advances made using rational
88 metabolic engineering in *C. acetobutylicum* and *C. beijerinckii* are not possible in
89 *C. saccharoperbutylacetonicum* without cumbersome and tedious screening of traditional
90 mutagenesis libraries. To our knowledge, only one report from 2007 has detailed a
91 transformation method for any *C. saccharoperbutylacetonicum* strain (strain N1-4 ATCC 13564)
92 (32). Other than this report and a single follow up study by the same group in 2008 (33), we were
93 unable to find any reports demonstrating transformation methods or heterologous gene
94 expression for any of the *C. saccharoperbutylacetonicum* strains (which include strain N1-4
95 ATCC 13564 and its two derivatives: i) strain N1-4 (HMT) ATCC 27021 and ii) strain N1-504
96 ATCC 27022 (9)). As strain N1-4 ATCC 13564 has long been deaccessioned, we attempted the
97 published transformation method (32) using the publicly available strain N1-4 (HMT) ATCC
98 27021 (proposed to be the current type strain (9)) and were unable to obtain any transformants.
99 Therefore, we sought to develop a genetic transformation method for
100 *C. saccharoperbutylacetonicum* strain N1-4 (HMT) ATCC 27021 (hereafter referred to as *C. s.*
101 N1-4), determine if plasmid-based gene overexpression and targeted gene deletion would be
102 possible, and importantly, demonstrate improvements in its fermentation performance using
103 rational metabolic engineering.

104 Here we report the development of an efficient, robust, and repeatable genetic
105 transformation method for *C. s.* N1-4, along with the first reported targeted gene deletions of any
106 *C. saccharoperbutylacetonicum* strain. A key finding was the discovery of multiple phenotypic
107 subtypes of *C. s.* N1-4 which displayed dramatic differences in transformability *via*
108 electroporation. After establishing a repeatable transformation method, we selected 12 genes

109 across the ABE metabolic network for overexpression studies, report batch fermentation data for
110 five strains that displayed altered solvent titers, and report the fermentation performance of three
111 gene deletion strains. These metabolic engineering efforts resulted in several engineered strains
112 with improved ABE production. This study opens the door to future metabolic engineering
113 efforts in *C. s.* N1-4 through gene overexpression and targeted gene deletions, as well as newly
114 developed genome editing tools recently adapted for use in *Clostridium*. Moreover, we believe
115 these advances make *C. s.* N1-4 a competitive candidate for industrial biofuel production.

116

117 MATERIALS AND METHODS

118 **Bacterial strains and plasmids.** Bacterial strains and plasmids used in this study are listed in
119 Table 1 and Table 2.

120 **Culture media and growth conditions.** *Clostridium saccharoperbutylacetonicum* strain
121 N1-4 (HMT) ATCC 27021 was cultured at 34°C in an anaerobic chamber (Coy Laboratory
122 Products, Grass Lake, MI) containing an atmosphere of 97% nitrogen and 3% hydrogen. For
123 transformation procedures, strains were grown in 2xYTG media (16 g/L tryptone, 10 g/L yeast
124 extract, 5 g/L NaCl, 10 g/L glucose with an additional 15 g/L agar for solid media) with the pH
125 adjusted to 6.5. For comparing colony morphologies, solid TYA media was used (6 g/L tryptone,
126 2 g/L yeast extract, 3 g/L ammonium acetate, 0.2 g/L MgSO₄, 0.01 g/L FeSO₄, 40 g/L glucose,
127 0.5 g KH₂PO₄, and 15 g/L agar) with the pH adjusted to 6.5. For growing overnight cultures and
128 preparing glycerol stocks, PL7G media, a derivative of Clostridial Growth Media (CGM) (34)
129 was used (30 g/L glucose, 5 g/L yeast extract, 2.67 g/L ammonium sulfate, 1 g/L NaCl, 0.75 g/L
130 monobasic sodium phosphate, 0.75 g/L dibasic sodium phosphate, 0.5 g/L cysteine-HCl, 0.7 g/L
131 magnesium sulfate heptahydrate, 20 mg/L manganese sulfate heptahydrate, and 20 mg/L iron
132 sulfate heptahydrate, with the initial pH set to 6.3).

133 *Escherichia coli* XL1-Blue (Agilent Technologies, Santa Clara, CA) was grown
134 aerobically in Luria-Bertani (LB) medium at 37°C. *Clostridium* and *E. coli* strains were
135 maintained as 20% v/v glycerol stocks stored at -80°C.

136 For appropriate *Clostridium* strains, culture media was supplemented with erythromycin
137 (40 µg/mL). Antibiotic was omitted in flask fermentation cultures to avoid negative effects on
138 the fermentation cycle. Carbenicillin (100 µg/mL) was added to *E. coli* culture media as needed.
139 5-fluoroorotic acid (5-FOA) was purchased as a 100 mg/mL solution (DMSO) from Zymo

140 Research (Irvine, CA). 500 mg/L 5-FOA was added to growth media as indicated.

141 **Flask fermentations.** For performing flask fermentations, PL7S media was used, which
142 is identical to PL7G media with the following exceptions: 70 g/L sucrose was used in place of
143 glucose, and 300 mg/L adenine was added. Additionally, Antifoam 204 (Sigma, St. Louis, MO)
144 (10 μ L antifoam/70 mL culture) and solid CaCO₃ (6 g/L, for pH control) was added to flask
145 fermentation cultures just prior to inoculation. All overnight cultures, subcultures, and
146 fermentation cultures of *Clostridium* were cultured anaerobically at 34°C without agitation.
147 Initial overnight cultures were started from freshly streaked (less than 5 days old) individual
148 colonies on 2xYTG plates. To perform flask fermentations, a mid/late exponential phase
149 overnight culture (OD₆₀₀ 0.6-1.0, PL7G media) was used to inoculate a subculture in PL7S
150 media (pH 6.3) with a 10% inoculum. At mid/late exponential phase (OD₆₀₀ 0.6-1.0), 7 mL of
151 subculture was used to inoculate 63 mL of fresh PL7S media (supplemented with antifoam and
152 CaCO₃) in a 125mL glass shake flask with foil caps. All flask fermentations were performed as
153 biological triplicates. Endpoint samples for HPLC analysis (1 mL) were taken 66 hours post-
154 inoculation.

155 **Analytical procedures.** Cell concentrations were monitored via absorbance using a
156 spectrophotometer (optical density at 600nm, OD₆₀₀). Sucrose, acetone, butanol, ethanol, acetate,
157 butyrate, and lactate concentrations were measured using a Shimadzu Prominence UFLC system
158 with refractive index and diode array detection (Shimadzu America, Inc., Columbia, MD). Prior
159 to analysis, samples of culture supernatant were filtered with 0.22 micron PVDF syringe filters.
160 Compounds were separated with a Biorad Aminex HPX-87H column (300 mm \times 7.8 mm) and
161 detected by measurement of refractive index (sucrose, butanol, ethanol, acetate, lactate) or UV
162 absorbance (acetone, 265 nm; butyrate, 208 nm). The following operating conditions were used:
163 mobile phase, 0.01 N sulfuric acid; flow rate, 0.7 mL/min; run time, 35 min; column
164 temperature, 35°C.

165 **Bright-field Microscopy.** Bright-field microscopy of the three subtypes of *C. s.* N1-4
166 was performed with a Leica DM5000 B fluorescence microscope (Wetzlar, Germany) fitted with
167 a Leica DFC490 camera. Samples of liquid culture (OD₆₀₀ ~ 1.0) started from colonies of the
168 three subtypes were diluted 100-fold in 0.85% NaCl. Samples were observed using a 40X
169 objective lens.

170 **Motility Assays.** Glycerol stocks of subtypes R, I, and S were inoculated into liquid
171 medium (2xYTG). After overnight incubation ($OD_{600} \sim 0.6$), the cultures were plated on solid
172 TYA and incubated anaerobically for 48 hours. Single colonies of each subtype (confirmed
173 visually) were picked with pipet tips and stabbed into the center of fresh soft-agar (5 g/L agar
174 instead of the normal 15 g/L) TYA plates. Plates were incubated anaerobically for 48 hours at
175 34°C before imaging.

176 **Plasmid construction.** Oligonucleotides were synthesized by IDT (Coralville, IA). Table
177 S1 lists all relevant oligonucleotide sequences used. Vector pWIS_empty was identical to the
178 received pIMP_empty (25, 35). All derivatives of pWIS_empty included the *C. acetobutylicum*
179 ATCC 824 crotonase (crt) promoter with a synthetic RBS, followed by the coding region for the
180 selected gene(s) to be overexpressed, and finally, the *C. acetobutylicum* ATCC 824
181 hydroxybutyryl-CoA dehydrogenase (hbd) rho-independent terminator. This expression cassette
182 was inserted downstream of the gram-positive replicon RepL coding sequence on the
183 pWIS_empty backbone using Gibson assembly (36). All native *C. s.* N1-4 genes used for gene
184 overexpression studies were PCR-amplified from purified *C. s.* N1-4 genomic DNA. DNA
185 primers used to amplify these genes contained 27-bp overhangs to permit Gibson assembly with
186 the crt promoter region (forward primer) and hbd terminator region (reverse primer). The pWIS
187 vector backbone was amplified as two regions (pWIS_bk A, 3.0 kb, primers pWIS_bk_F &
188 pWIS_bk_R2; pWIS_bk B, 2.0 kb, primers pWIS_bk_F2 & pWIS_bk_R), which overlap each
189 other at a 24-bp sequence. Gibson assembly for pWIS series vectors included pWIS_bk A,
190 pWIS_bk B, and the amplified native N1-4 gene containing 27-bp 5' and 3' overhangs (Table
191 S1). After transformation into *E. coli* XL1-Blue, putative transformants were cultured and
192 underwent plasmid Miniprep purification (Qiagen North America, Germantown, MD). Purified
193 plasmid DNA was screened by restriction digest testing, followed by Sanger sequencing.

194 The pLOR vector series for performing targeted gene deletions in *C. s.* N1-4 was derived
195 from elements of pIMP1 and pKO_mazF. A 677 bp region containing the *E. coli* origin of
196 replication ColE1 was amplified from pIMP1 using primers pLOR_P1_F & pLOR_P1_R. A
197 1,233 bp region containing the ampicillin resistance gene (Amp^R) was amplified from pIMP1
198 using primers pLOR_P2_F & pLOR_P2_Ro. An 858 bp region containing the erythromycin
199 resistance gene (Ery^R) driven by the *C. acetobutylicum* thiolase (*thl*) promoter was amplified

200 from pIMP1 using primers pLOR_P3_Fo & pLOR_P3_R. A 44 bp region containing a spacer
201 sequence present in pKO_mazF was included upstream of P_{thl} -Ery^R by addition of an
202 overlapping sequence to the 5' end of pLOR_P3_F. A 287 bp region containing a terminator
203 sequence was amplified from pKO_mazF to follow the P_{thl} -Ery^R cassette using primers
204 pLOR_P4_Fo & pLOR_P4_R. These four PCR products underwent Gibson assembly along with
205 PCR amplified upstream homologous region (UHR) and downstream homologous region (DHR)
206 (both approximately 2.0 kb) designed to target the *pyrF* gene (using primers UHR_pyrF_F &
207 UHR_pyrF_R, and DHR_pyrF_F & DHR_pyrF_R to amplify the *pyrF* UHR and DHR
208 respectively). 24 bp overhang sequences were included on primers of neighboring PCR products
209 to permit assembly. Following transformation, plasmid purification, confirmation by test
210 digestion, and sequencing, pLOR_*pyrF* served as the template for all other pLOR assemblies.
211 For assembly of other pLOR constructs, appropriate UHR and DHR PCR products were
212 assembled with the ColE1/AmpR region from pLOR_*pyrF* (with primers pLOR_P2_F &
213 pLOR_P1_R), and the P_{thl} -Ery^R cassette (with primers pLOR_P3_Fs & pLOR_P4_R) (to be
214 flanked by the UHR and DHR regions). 24 bp overhang sequences were included on all primers
215 for the UHR and DHR PCR reactions to permit annealing to the pLOR vector backbone
216 elements. As above, all vectors were confirmed by test digestion and sequencing.

217 **Plasmid and genomic DNA isolation in *C. s.* N1-4.** For plasmid DNA isolation in *C. s.*
218 N1-4, 5 mL of stationary phase liquid cultures ($OD_{600} > 2.0$) underwent plasmid Miniprep
219 purification according to the manufacturer's instructions (Qiagen North America, Germantown,
220 MD). Genomic DNA isolation of *C. s.* N1-4 was performed using a modified alkaline lysis
221 method. Stationary phase culture (10 mL) was prepared as for plasmid purification and
222 centrifuged (room temperature, 3500 xg, 15 min). The pellet was resuspended in 5 mL SET
223 buffer (75 mM NaCl, 25 mM EDTA pH 8.0, 20 mM Tris-HCl pH 7.5), and lysozyme was added
224 to a final concentration of 2 mg/mL. The mixture was incubated for 60 min at 37°C with gentle
225 mixing every 15 min, and lysis was induced by addition of 660 μ L of 1 M NaOH solution
226 containing 10% (w/v) SDS. The resulting solution was mixed by inversion, proteinase K was
227 added to a final concentration of 0.5 mg/mL, and the mixture was incubated for 1 hour at 55°C.
228 Equal volume 1:1 phenol:chloroform (room temperature) was added, and the solution was mixed
229 by inversion for 5 min. After centrifugation (room temperature, 3500 xg, 10 min), the aqueous

230 phase was removed by pipetting, and 3 M sodium acetate (10% by volume in the resulting
231 mixture) was added. After mixing by inversion, 2 volumes of ethanol were added to precipitate
232 genomic DNA, and the DNA was harvested with a glass hook and washed with 70% ethanol.
233 After 15 min of drying, the precipitated DNA was resuspended in low TE buffer (10 mM Tris,
234 0.1 mM EDTA, pH 8.0) and incubated at 50°C until dissolved. This procedure resulted in 1 mL
235 of approximately 1 µg/uL genomic DNA.

236 **Transformation procedure for *C. s.* N1-4.** To prepare competent cell stocks of *C. s.*
237 N1-4, anaerobic overnight cultures (10 mL PL7G, 34°C) were started from 20% v/v glycerol
238 stocks stored at -80°C. After reaching an OD₆₀₀ of ~0.6, overnight cultures were subcultured in
239 60 mL liquid 2xYTG (10% inoculum) and incubated for 3-5 hours until reaching an OD₆₀₀ of
240 ~0.6. The subcultures were then centrifuged (room temperature, 3500 xg, 15 min), the
241 supernatant was removed, and the pellet was resuspended in 10 mL room temperature
242 electroporation buffer (EPB) (270 mM sucrose, 5 mM NaH₂PO₄, pH 7.4). Resuspended cells
243 were centrifuged again (room temperature, 3500 xg, 10 min), and the pellets were resuspended in
244 3 mL room temperature EPB, yielding the concentrated (20X) competent cells. The competent
245 cell stock was aliquoted into prechilled 4 mm electroporation cuvettes (500 µL aliquots), 2 µg
246 plasmid DNA was added to each cuvette, and the mixtures were incubated in ice for 30 min.
247 Exponential decay electroporations were performed using a Biorad Gene Pulser Xcell™
248 (Hercules, CA) with parameters as follows: voltage, 2.0 kV; resistance, 200 Ω; capacitance, 25
249 µF. Following electroporation (yielding time constants of ~ 4.0 ms), cells were immediately
250 resuspended in 10 mL liquid 2xYTG and were allowed to recover at 34°C for 4 hours. Recovery
251 cultures were then centrifuged (room temperature, 3500 xg, 15 min), the supernatant was
252 removed, and pellets were resuspended in 500 µL fresh 2xYTG. 100 µL was spread on solid
253 2xYTG + Ery40 plates and incubated at 34°C for 3-4 days. Potential transformant colonies were
254 grown in overnight liquid cultures (2xYTG + Ery40) and replated on solid 2xYTG + Ery40
255 before undergoing verification.

256 **Targeted gene KO procedure and verification.** The same electroporation method was
257 used to introduce KO vectors (pLOR series) into *C. s.* N1-4, except 5 µg of plasmid DNA was
258 used. Initial transformant colonies (4-6) were grown in overnight liquid cultures (2xYTG +
259 Ery40) and replated on solid 2xYTG + Ery40. Twelve colonies (2-3 per restreaked transformant)

260 were screened via colony PCR using three primer sets (in three separate reactions) (Fig. 2). Two
261 sets were designed to amplify regions spanning from inside the erythromycin resistance gene to
262 outside the regions of homology. Both bands should be present for double crossover KO strains.
263 The third primer set was designed to amplify a region from inside the wild type copy of the
264 target gene to outside the regions of homology. This third set was used to rule out wild type
265 contamination, as this band should only be present for wild type strains. After colony PCR
266 screening the twelve colonies along with one wild type control (three reactions each),
267 approximately 1-2 transformant colonies showed the desired band patterns and were considered
268 valid double crossover mutants. Sanger sequencing of the colony PCR products associated with
269 the KO strains was also performed to confirm the desired deletion event. If no colonies showed
270 the desired band pattern, colonies which displayed PCR products for all three primer sets
271 (indicating a mixed genotype) were twice restreaked on solid 2xYTG + Ery40. Twelve of the
272 resultant colonies were again screened with the same colony PCR primer sets, and approximately
273 2-3 of these colonies were validated as successful KO strains.

274 **RESULTS**

275 **Initial transformation attempts, and identification of morphological subtypes of *C. s.* N1-4.**

276 Many clostridia are notorious for their genetic intractability, often due to their unwillingness to
277 accept foreign DNA. Thus, our first challenge was to develop a protocol capable of overcoming
278 the DNA restriction-modification systems, membrane-associated DNase activity, morphological
279 heterogeneity, and overall low transformation efficiencies displayed by most clostridia (37).
280 Transformation via electroporation was our natural first choice given the high transformation
281 efficiencies compared to conjugation or other DNA transfer methods. Recently, an excellent
282 review (37) of successful DNA transfer procedures for clostridia was published, providing a
283 starting point for establishing appropriate electroporation parameters.

284 After determining an appropriate liquid and solid growth medium (2xYTG, pH 6.5), and
285 antibiotic for selection (erythromycin [Ery], with a measured MIC of ~10 µg/mL), we attempted
286 electroporation of mid-log phase cells (OD₆₀₀ ~ 0.6) using a *dam/dcm* methylated *E. coli*-
287 *Clostridium* shuttle vector deemed pWIS_empty, a derivative of the pIMP vector backbone
288 commonly employed for transformations in *C. acetobutylicum* ATCC 824 (26, 35). Following

289 liquid recovery and incubation on 2xYTG + Ery (20 µg/mL) plates, we observed no transformant
290 colonies. To overcome potential type II DNA endonuclease activity, we performed *in vivo*
291 methylation of pWIS_empty prior to electroporation using the *B. subtilis* phage ϕ 3T I
292 methyltransferase (expressed on *E. coli* plasmid pAN1). This procedure protects plasmid DNA
293 from targeted degradation in *C. acetobutylicum* ATCC 824 through methylation of 5'-GGCC-3'
294 and 5'-GCNCG-3' DNA sequences, and was key to achieving efficient transformations in
295 *C. acetobutylicum* (25). Still, following DNA methylation and electroporation, no transformant
296 colonies were observed. As electroporation parameters have dramatic effects on transformation
297 efficiency, we tested a wide range of parameters (electroporation voltages, resistances, and
298 buffers), as well as competent cell preparation methods (log versus stationary phase cells,
299 membrane solubilization, and washing procedures). Again, we did not observe transformants
300 under any of these conditions.

301 While exploring additional transformation strategies, we happened to make a seemingly
302 unrelated discovery; upon plating on solid 2xYTG media, three distinct colony morphologies of
303 *C. s.* N1-4 could be observed, which we called regular (R), irregular (I), and sticky (S) (Fig. 1A).
304 While all three morphological subtypes originated from stocks purchased from ATCC (strain
305 27021), one ATCC stock yielded mixtures of R and I variants (no S variants), while an
306 independently purchased ATCC stock yielded only the S morphology, the latter being the
307 subtype used for our initial transformation attempts. The three subtypes were sequenced for 16S
308 rDNA and showed 100% identity agreement with that of the published sequence (NCBI
309 accession NC_020291.1). Additionally, we confirmed that all three variants harbor the expected
310 136 kb megaplasmid (NCBI accession NC_020292.1) which features a number of seemingly
311 unrelated genes as well as many hypothetical proteins (Fig. S2). Thus, the phenotype differences
312 could not be explained by megaplasmid loss, a phenomena known to lead to strain degeneration
313 (the loss of ability to produce solvents) in *C. acetobutylicum* ATCC 824 (4).

314 While type R colonies featured a circular/round form and smooth margin, type I colonies
315 had an irregular form and undulate margin (Fig. 1A). Type S colonies (named for their sticky
316 texture) appeared to have characteristics of both type I and R, with a slightly irregular form and
317 entire margin, but were convex in elevation (compared to a slightly raised elevation for R and I).
318 Interestingly, the type R phenotype appeared to be unstable; spontaneous conversion to the type I

319 phenotype was observed upon restreaking (Fig. 1A). To probe this phenomena further, three R-
320 type colonies were cultured in separate liquid cultures for 120 hours, dilutions were plated on
321 solid media, and the resulting colony phenotypes (either type R or type I) were enumerated after
322 48 hours of incubation. The results varied widely for the three original cultures; culture A
323 yielded 39% type R colonies, culture B yielded 89% type R colonies, and culture C yielded
324 100% type R colonies. Thus, the R phenotype was unstable, and the conversion of type R to type
325 I colonies occurred spontaneously at variable rates. The reverse phenotype conversion (type I to
326 type R) was not detected under any conditions, indicating that the type I morphology was likely
327 stable. Similarly, we did not observe any morphology conversions in the offspring of type S
328 colonies, which appeared to be another stable phenotype.

329 Additional assays showed high motility for type R cells, low motility for type I and S
330 cells, visible spore formation for all three subtypes, and visibly different cellular morphologies
331 according to light microscopy (Fig. 1A). Slight differences in batch solvent production were
332 observed for the three subtypes with the highest butanol production by type I (14.0 g/L), and the
333 highest acetone production by type R (7.8 g/L) (Fig. 1B). Type S showed lower sucrose
334 utilization with 23.6 g/L remaining at the end of the fermentation, potentially related to the lower
335 cell viability observed for this strain, although this subtype displayed a higher ABE yield (0.36
336 g/g sucrose) compared to the other subtypes.

337 **Development of high-efficiency transformation protocol for *C. s.* N1-4 subtype I.**

338 Two observations indicated that the three *C. s.* N1-4 variants might exhibit different
339 transformation efficiencies. Qualitatively, we observed what appeared to be high extracellular
340 polysaccharide (EPS) production in liquid cultures from type R colonies—after several days of
341 incubation in PL7S media, culture supernatant remained cloudy and somewhat viscous, and
342 centrifugation resulted in loose pellets (Fig. S1). This was unlike type I and S cultures which
343 demonstrated very little cloudiness in aged cultures, and yielded compact pellets following
344 centrifugation. Second, we observed significantly lower cell viability (in terms of cfu/mL) for S
345 type cultures relative to I and R types. As both EPS production and cell viability are factors
346 known to impact transformation efficiencies, we expanded our electroporation efforts to all three

347 *C. s.* N1-4 subtypes. Using the same initial electroporation procedure (and *dam/dcm* methylated
348 plasmid) which failed to yield transformants for type S cells, we were able to obtain a substantial
349 number of erythromycin-resistant transformants for type I and R subtypes (transformation
350 efficiencies on the order of 10^4 cfu/ μ g DNA). Transformants were confirmed by plasmid
351 purification from liquid cultures, followed by DNA restriction digest gels which showed bands
352 consistent with the transformed pWIS_empty vector. With improvements in electroporation
353 parameters (by testing voltages between 1.0 and 2.0 kV, and resistances between 200 and infinite
354 Ω) and competent cell preparation, we achieved transformation efficiencies of 1.1×10^6 ($\pm 9.3 \times$
355 10^4) and 9.8×10^5 ($\pm 5.4 \times 10^5$) cfu/ μ g DNA for type I and R cells, respectively (Fig. 1C).
356 Interestingly, we observed an order of magnitude increase in transformation efficiencies using *C.*
357 *s.* N1-4 type I by performing competent cell preparation at room temperature (versus 4°C, as is
358 used for preparations of *C. acetobutylicum* competent cells (25)). Comparing the viability of
359 competent cells stocks between the three subtypes, it appeared the significantly lower
360 transformability of the S subtype was largely due to its decreased viability. Despite this, the
361 optimized transformation method developed using type I cells permitted successful
362 transformations of type S cells, albeit at significantly lower efficiencies. Unexpectedly, the
363 suggested difference in EPS production between type R and I variants did not appear to have a
364 significant impact on transformability.

365 **Development of targeted gene knock-out method for *C. s.* N1-4.** Recent advances in
366 the genetic manipulation of clostridia (primarily *C. acetobutylicum* ATCC 824 and *C.*
367 *beijerinckii* NCIMB 8052) have afforded several methods for targeted gene disruption,
368 including: i) heterologous expression of mobile group II introns with the ClosTron system (38),
369 ii) allelic exchange *via* homologous recombination (39, 40), and very recently, iii) CRISPR-Cas9
370 genome editing (41–43). Given the observed instability and off-target effects associated with
371 mobile group II introns (44), as well as the start-up time required to adapt an efficient CRISPR-
372 Cas9 system for use in *C. s.* N1-4, we chose here to pursue a double-crossover-based allelic
373 exchange (DCAE) method. Given the instability of the subtype R phenotype and the relatively
374 low transformation efficiencies of subtype S cells, we chose to work exclusively with *C. s.* N1-4
375 subtype I for genetic manipulations.

376 To perform targeted gene knock-outs (KOs), we constructed plasmid series pLOR,
377 containing an erythromycin resistance-based allelic exchange cassette and the necessary genetic
378 elements for plasmid maintenance in *E. coli* (colE1 replicon and ampicillin resistance). Notably,
379 we omitted the gram-positive replicon RepL (present on the pWIS vector backbone) to avoid the
380 need for plasmid curing. To test this system, we first targeted the *pyrF* gene from *C. s.* N1-4
381 (CSPA_RS05335) for deletion, as mutants of *pyrF* are known to exhibit resistance to the toxic
382 antimetabolite 5-fluoroorotic acid (5-FOA) (39). Additionally, as *pyrF* is necessary for the
383 biosynthesis of uracil, *pyrF* mutants should display uracil auxotrophy. For performing this
384 targeted gene KO, we constructed plasmid pLOR_pyrF, containing ~2 kb regions of homology
385 which flank a majority of the *pyrF* coding region (Fig. 2A). Following electroporation of type I
386 cells, recovery, and a 72 hour incubation on erythromycin-containing plates, we obtained about a
387 dozen transformants. Since *pyrF* mutants should exhibit resistance to 5-FOA, we cultured one

388 transformant in liquid media until reaching late-log phase (OD₆₀₀ approximately 1.0), and plated
389 dilutions on 2xYTG plates containing 500 mg/L 5-FOA. Consistent with the expected $\Delta pyrF$
390 phenotype, the transformant was able to grow on the 5-FOA plate, while a wild type control
391 strain did not display any growth (Fig. 2B). The transformant also displayed the expected uracil
392 auxotrophy as evidenced by its need for uracil supplementation for growth on defined solid
393 media (Fig. S5). This transformant was further evaluated by colony PCR, which confirmed the
394 predicted allelic exchange event (Fig. 2C). Thus, we demonstrated a successful DCAE method
395 for gene KO in *C. s. N1-4* using a non-replicating vector.

396 **Manipulation of N1-4 fermentative pathways using rational metabolic engineering.**

397 With a viable transformation method, host/vector system for gene expression, and targeted gene
398 KO method, we sought to apply these techniques for rational metabolic engineering of *C. s. N1-4*
399 fermentative pathways (Fig. 3A). We began by performing a bioinformatic analysis of the
400 putative ABE-related genes present in the recently published *C. s. N1-4* genome (45, 46), and
401 comparing these to the confirmed ABE pathway genes present in the well-studied *C. beijerinckii*
402 NCIMB 8052 (a close genetic relative of *C. s. N1-4* (47)), and the model ABE-producer *C.*
403 *acetobutylicum* ATCC 824 (Fig. 3B). Interestingly, we found many redundancies in the putative
404 ABE pathway genes present in *C. s. N1-4* compared to the other two species (Fig. 3C). Despite
405 these differences, there are still clear similarities in the clustering of certain ABE-related genes
406 (for instance, the so-called sol operon of *adh-ctfA-ctfB-adc* genes necessary for solvent
407 production in *C. acetobutylicum*) for the three species.

408 Without any prior knowledge on the function of these 49 predicted ABE pathway genes,
409 we selected 12 genes/gene pairs for targeted gene expression studies (Table 2). Highlighted in
410 Figure 3A, we selected genes that spanned most of the primary ABE fermentative pathways to

411 probe which of these genes had major bearings on the end-product profile of batch
412 fermentations. We purposefully included genes from clusters homologous to those found in *C.*
413 *beijerinckii* and *C. acetobutylicum* (including *ptb2*, *buk1*, and *adh11*), in addition to genes
414 outside of these conserved clusters (including *thl4*, *adh5*, and *ctfAB2*) to investigate whether
415 these redundant homologs might also be important for ABE fermentation in *C. s.* N1-4. We
416 cloned these 12 genes/gene pairs into the pWIS vector backbone under the control of the
417 *C. acetobutylicum* crotonase (*crt*) promoter, which we found to be transcribed constitutively in
418 *C. s.* N1-4. Of these 12 starting vectors, ten yielded a high number of *C. s.* N1-4 (subtype D)
419 transformants, while two constructs (both expressing *bcd* genes) did not yield any transformants.

420 To evaluate the ten generated *C. s.* N1-4 overexpression strains, we performed
421 preliminary batch fermentations in an anaerobic chamber with PL7S growth media, a derivative
422 of the commonly used Clostridial Growth Media (CGM). We selected sucrose (70 g/L) as the
423 carbon source given that the feedstock sugarcane juice (primarily sucrose) is an attractive low-
424 cost industrial carbon source (48), in addition to the fact that *C. s.* N1-4 has long been known to
425 readily ferment sucrose-based feedstocks (11). Of the ten strains, five appeared to show
426 significant deviations in their end-product profiles relative to a control strain, and were used as
427 the basis for detailed batch fermentation analysis (Table 2). Fermentations of pWIS8, 10, 12, 13,
428 14, and the control pWIS_empty revealed significant differences in both ABE titers and ratios
429 among the six strains (Fig. 4). While pWIS10 (overexpressing the CoA-transferase genes *ctfA2*
430 and *ctfB2*) exhibited decreased ABE production (with a 15% decrease in butanol and over 50%
431 decrease in acetone and ethanol titers), pWIS13 (overexpressing the hydrogenase gene *hyd1*)
432 showed significantly increased butanol and acetone titers (18% and 93% increases, respectively).
433 Additionally, while pWIS12 and pWIS14 (overexpressing the alcohol/aldehyde dehydrogenase

434 genes *adh11* and *adh5*, respectively) showed slight decreases in butanol titers, substantial
435 increases in ethanol production for both of these strains (8.5 and 11.8-fold higher ethanol titers,
436 respectively) made for higher overall ABE titers. In particular, pWIS14 produced the highest
437 total ABE titer (21.1 g/L) and ABE yield (0.39 g/g sucrose) observed in this study (Table S3).
438 Residual acid (butyrate and acetate) levels were consistent with the solvent production for the six
439 strains, as relatively high overall acid accumulation was observed for the strains with decreased
440 ABE production (pWIS8 and pWIS10).

441 Based on the above observations, we attempted to create *C. s.* N1-4 mutants targeting the
442 genes which hampered ABE production when overexpressed: *thl4* (expressed on pWIS8) and
443 *ctfA2/ctfB2* (expressed on pWIS10), to explore if any beneficial effects could be observed by
444 deleting these genes. Additionally, we wanted to determine if either *adh5* or *adh11* were ethanol-
445 specific dehydrogenases (rather than bifunctional ethanol/butanol dehydrogenases), therefore,
446 strains with deletions of these genes were also desired. Following the procedure we employed for
447 deleting the *pyrF* gene, we created KO vectors targeting the four genetic loci (pLOR_ *thl*,
448 pLOR_ *ctfAB2*, pLOR_ *adh5*, and pLOR_ *adh11*) and performed transformations in *C. s.* N1-4
449 (subtype I). After 72 hours of incubation on 2xYTG solid media, 4-12 colonies appeared on each
450 of the transformation plates. The desired double crossover mutants were isolated at a frequency
451 of roughly one double crossover KO for every eight screened colonies except for *thl4*, for which
452 we were only able to isolate single crossover mutants despite repeated efforts and extensive
453 subcultures.

454 While batch fermentation of the Δ *ctfAB2* strain showed improvements relative to the
455 pWIS_empty strain, comparison to the vectorless type I wild type showed comparable batch
456 fermentation performance (Fig. 4). Thus, deletion of *ctfAB2* did not appear to significantly affect

457 ABE production, while overexpression proved harmful to solvent production. Interestingly,
458 deletion of either *adh5* or *adh11* resulted in significantly decreased ABE production. In
459 particular, deletion of *adh5* led to a decrease in titers of butanol, acetone, and ethanol of 42%,
460 75%, and 58%, respectively (compared to the vectorless wild type); while deletion of *adh11*
461 abolished acetone and ethanol production and decreased the butanol titer to less than 1 g/L. High
462 acid accumulation in both $\Delta adh5$ and $\Delta adh11$ confirmed the inability of these strains to
463 effectively reduce CoA-bound intermediates to the typical alcohol products.

464

465 **DISCUSSION**

466 Since the discovery of an efficient gene transfer method over 20 years ago, *C. acetobutylicum*
467 ATCC 824 has served as host for the vast majority of genetic engineering studies performed on
468 solventogenic clostridia. This has largely been due to the well-studied physiology, fermentative
469 metabolism, and industrial performance of this organism, dating back to the early 20th Century.
470 In the last 10 years, long-awaited progress in genetic tools for use in clostridia have afforded
471 advanced genetic manipulations of *C. acetobutylicum*. Despite this, advanced genetic tools are of
472 no use to genetically-intractable organisms, as is the case for most known *Clostridium* species.
473 Recent achievements in developing efficient transformation methods for historically intractable
474 *Clostridium* (e.g. *C. pasteurianum*, *C. cellulovorans*, and *C. ljungdahlii*) (49–51) have permitted
475 novel genetic engineering efforts for these species. These accomplishments encourage the
476 development of transformation methods and genetic tools for historically intractable
477 solventogenic strains, particularly those with a history of strong industrial performance.

478 In this study, we present the development and application of a high-efficiency
479 transformation method for the industrial butanol hyper-producer *C. saccharoperbutylacetonicum*

480 strain N1-4 (HMT) ATCC 27021. Key to the development of this transformation method, we
481 identified three distinct colony morphologies (type R, I, and S) which displayed significant
482 differences in transformability. Presently, it is unclear whether these distinct colony
483 morphologies arise from genetic or epigenetic factors. The high frequency and unpredictability
484 of type R to type I conversions suggest epigenetic influences may be at play, although it is
485 unclear which factors might stimulate this conversion. As type I and type S colonies were stable
486 phenotypes under all conditions that we evaluated, mutations at one or more genetic loci could
487 be responsible for the observed differences between these two subtypes. Comparing early
488 descriptions of *C. saccharoperbutylacetonicum* colony morphologies (summarized in (9)) to
489 those that we observed, either type R or type S colonies seem to be consistent with these records
490 which reported domed, white, smooth colonies with entire/undulated margins. Although we did
491 not find previous reports of plate motility assays being performed, our results demonstrated that
492 type R and type S colonies could easily be distinguished using this assay (Fig. 1A). Differences
493 in ABE production between the subtypes raised further questions as to the genetic or epigenetic
494 factors which distinguish these subtypes. For the purposes of this study, we chose to perform all
495 strain engineering using type I cells given their stable phenotype and high transformation
496 efficiencies, despite the higher total ABE production offered by subtype R (Fig. 1B). However,
497 factors other than ABE titers are important in evaluating the industrial utility of different
498 strains—certainly the production of EPS-like material from liquid cultures of type R colonies
499 could present challenges for industrial applications.

500 Using a DCAE method for generating KOs permitted, to our knowledge, the first
501 reported examples of targeted gene deletions in *C. saccharoperbutylacetonicum*. Furthermore,
502 high transformation efficiencies ($\sim 1 \times 10^6$ cfu/ μ g DNA) permitted the use of a non-replicating

503 KO vector (pLOR), avoiding the need for plasmid curing. While we were able to generate four
504 mutant strains using this technique, a counter-selection system for the elimination of single-
505 crossover mutants is highly desirable for future gene deletions. It is unknown if our inability to
506 generate a few of the desired KOs was due to reduced inefficiency or the essential nature of the
507 targets. Unfortunately, we were unable to apply a recently published counter-selection method
508 based on a *C. perfringens* lactose-inducible promoter (40), as we observed transcription of this
509 promoter with or without lactose addition in *C. s.* N1-4 (data not shown). We are currently
510 working to employ a *pyrF*-based selection system (working with the $\Delta pyrF$ strain developed in
511 this study), as we have since identified additional antibiotic markers effective in *C. s.* N1-4.
512 Counter-selection is particularly important for DCAE gene deletions in *C. s.* N1-4, which seemed
513 to have a relatively low double crossover rate. Low homologous recombination frequencies
514 could also be addressed by including a resolvase protein (RecU) on the pLOR backbone, as this
515 has proven to be an effective method of improving recombination efficiencies in other
516 *Clostridium* (52).

517 To select targets for rational metabolic engineering in *C. s.* N1-4, we performed
518 bioinformatic comparisons to published *C. acetobutylicum* and *C. beijerinckii* genomes (Fig. 3B
519 and C). These revealed similarities in fermentative gene clustering (most notably, the *sol*
520 operon), but also a large number of redundant ABE-related genes encoded in the *C. s.* N1-4
521 genome. Curiously, while some redundant genes are highly homologous (*e.g.* *bcd2* and *bcd4*
522 have 98% identical and 99% similar protein sequences), others showed significant divergence
523 (*e.g.* *buk1* and *buk2* have only 37% identical and 60% similar protein sequences). The
524 consequences of these gene redundancies in the context of ABE fermentation are currently
525 unclear; further work is required to determine which homologs are actually expressed over the

526 course of a fermentation, evaluate whether any synergy is achieved in expressing genes with
527 redundant function, and assess the impact of deleting “unnecessary” homologs. Towards
528 addressing these questions, we emphasized selecting multiple gene homologs across the ABE
529 metabolic network for our plasmid-based overexpression studies.

530 The reason for the slightly decreased batch performance of the *thl4* overexpression strain
531 (pWIS8) is somewhat unclear. The acetate accumulation observed (3.0 g/L) was unexpected, as
532 thiolase is predicted to direct carbon flux away from the acetyl-CoA/acetyl-P/acetate cycle (Fig.
533 3A). One possible explanation is that *thl4* is relatively inefficient compared to the four other
534 predicted copies of the thiolase gene in the N1-4 genome. If valid, *thl4* overexpression may
535 cause non-productive substrate (acetyl-CoA) titration, placing additional stress on upstream
536 pathways to increase acetyl-CoA pools. The pWIS10 strain (overexpressing *ctfAB2*)
537 demonstrated similar behavior in batch fermentation (reduced solvent production and increased
538 acid accumulation), although the effect was more pronounced in this strain. A similar substrate
539 titration effect due to a relatively inefficient CtfAB2 (acting on acetoacetyl-CoA) could be a
540 possible explanation for this behavior. Thus, we expect CtfAB2 is not the primary CoA-
541 transferase in *C. s.* N1-4, also supported by the retained ability of the Δ *ctfAB2* strain to
542 reassimilate acetate and butyrate. This example demonstrates the strategy of strain improvement
543 through deletion of potentially inefficient redundant genes, although in this case, *ctfAB2* deletion
544 did not significantly affect the fermentation profile. Deletion of the five other putative CoA-
545 transferase genes would serve to explore this strategy further.

546 The batch fermentation performance of strains pWIS12 and pWIS14 (expressing *adh11*
547 and *adh5*, respectively) is consistent with the predicted aldehyde dehydrogenase activity for
548 these proteins, as total alcohol production increased (primarily ethanol) for these strains. *E. coli*

549 heterologous expression and *in vitro* analyses of Adh11 (referred to as “Bld” in these studies)
550 have previously been performed for applications in synthetic 1,3-butanediol (53) and 1,4-
551 butanediol (54) pathways, demonstrating the ability of Adh11 to reduce butyryl-CoA derivatives
552 to their corresponding aldehydes. As evidenced by the increased ethanol production observed for
553 *adh11* and *adh5* overexpression strains, Adh11 and Adh5 appear to also have significant activity
554 towards acetyl-CoA as a substrate. Under this assumption, ethanol (rather than butanol)
555 production may have increased due to increased metabolic flux towards acetaldehyde from
556 acetyl-CoA, outweighing the flux directed from acetyl-CoA towards butyryl-CoA (and
557 eventually butanol). Therefore, protein engineering of Adh11/Adh5 to improve the substrate
558 specificity for butyryl-CoA (and decrease the substrate specificity for acetyl-CoA) could be an
559 effective strategy to improve butanol titers in *C. s. N1-4*. From our results alone, we are unable to
560 confirm the bifunctional aldehyde/alcohol dehydrogenase activity predicted for Adh5, as the *C.*
561 *s. N1-4* genome is predicted to encode several other alcohol dehydrogenases (Fig. 3C). Deletion
562 of *adh5* and *adh11* revealed significant disruptions in solvent production, indicating that multiple
563 dehydrogenases are likely involved in alcohol production in *C. s. N1-4*. Efforts to characterize
564 the roles of different aldehyde/alcohol hydrogenases in *C. acetobutylicum* (most recently (55)
565 and (56)) have taken a similar reverse genetics approach, and have been successful in identifying
566 butanol-specific dehydrogenases useful for improving butanol selectivities. This approach could
567 easily be extended to *C. s. N1-4* by evaluating mutants/overexpression strains of all 12 predicted
568 *adh* genes (Table S2).

569 The improved solvent (particularly acetone) production by the pWIS13 strain
570 (overexpressing the hydrogenase gene *hyd1*) was unexpected given that increased hydrogen
571 production has previously been shown to result in *decreased* butanol production for *C.*

572 *acetobutylicum* (57). In *C. acetobutylicum*, reduced ferredoxin competitively donates reducing
573 equivalents to either *hydA* or ferredoxin:NAD(P)H oxidoreductase, leading to increased
574 NAD(P)H production (and thus, butanol production) for strains with reduced hydrogenase
575 activity (58). Quantification of the hydrogen evolution of the *hydI* overexpression strain versus a
576 control strain could aid in explaining our results, as well as performing gene
577 overexpression/deletion studies for the other three predicted hydrogenase genes in *C. s.* N1-4
578 (Table S2).

579 In summary, we have demonstrated methodology for highly efficient transformations,
580 genetic machinery for plasmid-based gene overexpression, targeted gene KOs through allelic
581 exchange using a non-replicating vector, and successful rational metabolic engineering
582 approaches for use in the industrial ABE-producer *Clostridium saccharoperbutylacetonicum*
583 strain N1-4 (HMT) ATCC 27021. This study serves as a foundation for future metabolic
584 engineering efforts of this prominent solvent-producer to not only improve fermentation
585 performance metrics (*e.g.* solvent titers/productivities/yields, oxygen tolerance, substrate
586 specificity, cell viability), but also to serve as a platform for the production of other high-value
587 products (*e.g.* higher alcohols and petrochemical precursors). Additionally, this study opens the
588 door for advanced genetic manipulations of this organism using recent achievements in adapting
589 CRISPR/Cas9 systems for use in clostridia (42, 43). Before this is possible, future studies are
590 required to identify additional promoters, antibiotic markers, and counter-selection methods able
591 to function in *C. s.* N1-4. With these tools and techniques in hand, we believe future engineered
592 strains of *C. s.* N1-4 will be better able to meet the stringent demands required for an
593 economically-viable biofuel production process.

594

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599

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602

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782 *Clostridium acetobutylicum* grown in chemostat culture at neutral pH on mixtures of
783 glucose and glycerol. *J Bacteriol* **176**:1443–1450.
- 784
- 785

786 **FIGURE LEGENDS**

787

788 **FIG 1** Comparison of three morphological subtypes of *C. s.* N1-4. (A) Top row: Colonies of
789 each subtype cultured on TYA plates. The black arrow on the type R plate indicates an example
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791 of the three subtypes, with samples diluted from liquid 2xYTG cultures (OD₆₀₀~1.0). Bottom
792 row: Motility assays on solid TYA plates. (B) Batch flask fermentation comparison of the three
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796 Electroporations were performed in triplicate.

797

798 **FIG 2** (A) Diagram of DCAE method applied to targeted KO of the *C. s.* N1-4 *pyrF* gene.
799 Dotted red boxes indicate the ~2 kb regions of homology present in pLOR_pyrF. Red “X”s
800 represent homologous recombination events taking place between the *C. s.* N1-4 chromosome
801 and pLOR_pyrF. P1-P5 indicate annealing regions for primers used in colony PCR confirmation
802 of successful mutants. (B) Demonstration of successful *pyrF* mutant. Liquid 2xYTG cultures
803 (OD₆₀₀~1.0) of $\Delta pyrF$ and wild type (WT) control were streaked and incubated (72 hours) on a
804 2xYTG plate (left) and a 2xYTG + 500 mg/L 5-FOA plate (right). (C) DNA electrophoresis gel
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806 control. PCR bands from lanes 7 and 8 were gel extracted and analyzed by Sanger sequencing to
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808

809 **FIG 3** (A) Putative ABE fermentative pathways for *C. s.* N1-4 based on *C. acetobutylicum*
810 ABE metabolism. Genes with homologs selected for initial gene overexpression studies are
811 boxed. The subset of these genes with reported batch fermentation data are highlighted in green.
812 A red star indicates a strain with a deletion in this gene was generated and evaluated by batch
813 fermentation. Enzymes: *pfor*, pyruvate:ferredoxin oxidoreductase; *hyd*, hydrogenase; *pd*,
814

815 kinase; *thl*, thiolase; *hbd*, 3-hydroxybutylryl-CoA dehydrogenase; *crt*, crotonase; *bcd*, butyryl-
816 CoA dehydrogenase complex; *ptb*, phosphotransbutyrylase; *buk*, butyrate kinase; *ctf*, CoA
817 transferase; *adc*, acetoacetate decarboxylase; *adh*, alcohol and/or aldehyde dehydrogenase.
818 Metabolites: aa-CoA, acetoacetyl-CoA; ac-CoA, acetyl-CoA; bu-CoA, butyryl-CoA; aa,
819 acetoacetate; ac, acetate; bu, butyrate. (B) Diagram of clustered fermentative genes for *C. s.* N1-
820 4 (NCBI accession NC_020291.1/NC_020292.1), *C. beijerinckii* NCIMB 8052 (NCBI accession
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826

827

828 **FIG 4** Batch solvent (top row) and acid (bottom row) production for engineered strains of *C. s.*
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831 deletion strains (with vectorless wild type (wt) type I as the control strain). Genes overexpressed
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835 represented with pie charts for each strain. Further details are provided in Table S3.

TABLE 1 Bacterial strains and plasmids used in this study

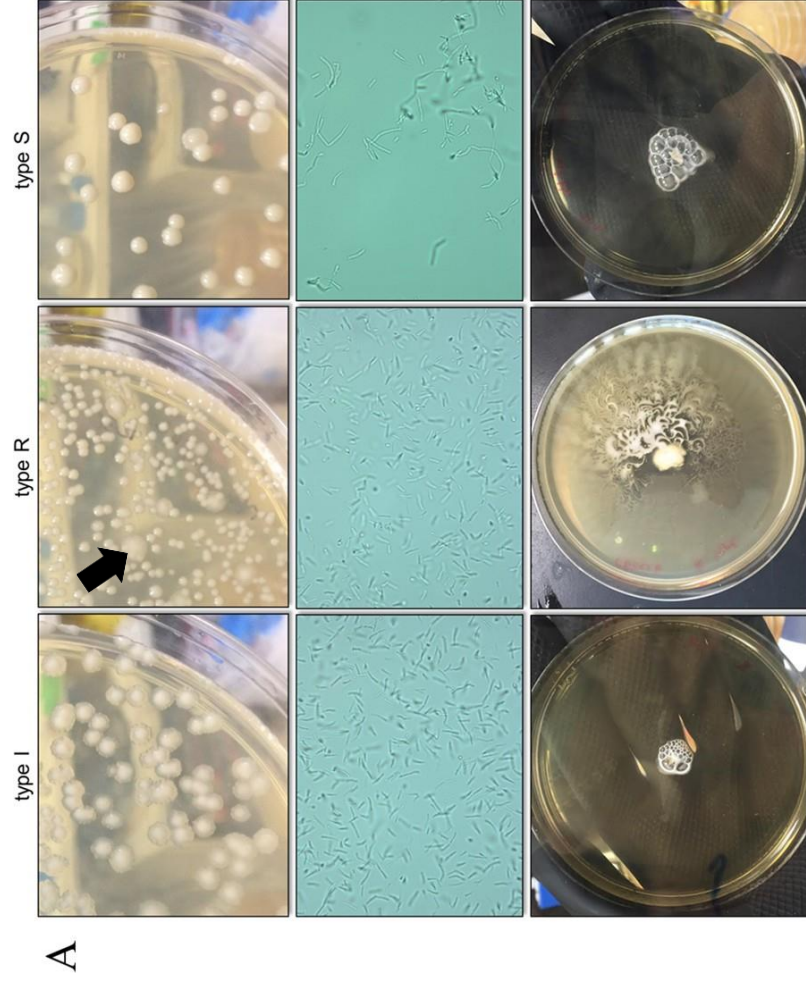
Bacterial strain or plasmid	Relevant characteristics ^a	Source ^b or reference
<i>E. coli</i> strains		
XL1-Blue	Cloning strain	Stratagene/Aglient
<i>C. saccharoperbutylacetonicum</i> strains		
strain N1-4 (HMT) (<i>C. s.</i> N1-4)	Wild-type strain	ATCC (27021)
<i>C. s.</i> N1-4 Δ <i>pyrF</i>	Δ <i>pyrF</i> ::Ery ^r	This study
<i>C. s.</i> N1-4 Δ <i>ctfAB2</i>	Δ <i>ctfAB2</i> ::Ery ^r	This study
<i>C. s.</i> N1-4 Δ <i>adh5</i>	Δ <i>adh5</i> ::Ery ^r	This study
<i>C. s.</i> N1-4 Δ <i>adh11</i>	Δ <i>adh11</i> ::Ery ^r	This study
Plasmids		
pIMP1 = pWIS_empty	<i>E. coli</i> - <i>Clostridium</i> shuttle vector; Ery ^r ; <i>repL</i> ; Amp ^r ; <i>colE1</i>	26, 35
pWIS_2 through pWIS_14	pWIS_empty with <i>C. acetobutylicum</i> P _{crit} and T _{hbd} ; <i>C. s.</i> N1-4 gene/gene pair to be overexpressed	This study
pKO_mazF	Th Ery ^r ; <i>repL</i> ; <i>colE1</i> ; <i>bgaR</i> and P _{bgaL} upstream of <i>mazF</i>	40
pLOR_empty	P _{crit} upstream of Ery ^r ; Amp ^r ; <i>colE1</i>	This study
pLOR_pyrF	pLOR_empty with Ery ^r flanked by ~2-kb <i>pyrF</i> upstream and downstream homologous regions	This study
pLOR_ctfAB2	pLOR_empty with Ery ^r flanked by ~2-kb <i>ctfA2-ctfB2</i> upstream and downstream homologous regions	This study
pLOR_adh5	pLOR_empty with Ery ^r flanked by ~2-kb <i>adh5</i> upstream and downstream homologous regions	This study
pLOR_adh11	pLOR_empty with Ery ^r flanked by ~2-kb <i>adh11</i> upstream and downstream homologous regions	This study

^a Ery^r, erythromycin resistance; *repL*, pIM13 gram-positive replicon; Amp^r, ampicillin resistance; *colE1*, *E. coli* replication origin; P_{crit}, crotonase promoter; T_{hbd}, 3-hydroxybutyryl-CoA dehydrogenase terminator; Th, thiamphenicol resistance; P_{bgaL}, *C. perfringens bgaL* promoter; *bgaR*, *C. perfringens* divergent regulator of P_{bgaL}; *mazF*, toxic gene.

^b Aglient Technologies, Santa Clara, CA; ATCC, American Type Culture Collection, Manassas, VA.

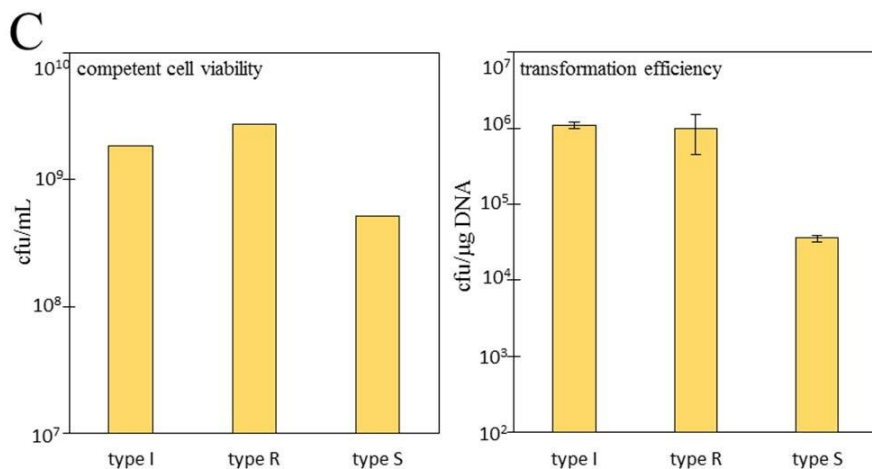
TABLE 2 List of native *C. s.* N1-4 genes selected for gene overexpression studies. Gene annotations are based on NCBI designations. Genes/vectors used in detailed batch fermentations are highlighted in green.

vector	locus tag	gene locus	gene annotation
pWIS2	ptb2	CSPA_RS01245	phosphate butyryltransferase
	buk1	CSPA_RS01250	butyrate kinase
pWIS3	crt1	CSPA_RS02130	3-hydroxybutyryl-CoA dehydratase
	bcd2	CSPA_RS02135	acyl-CoA dehydrogenase
pWIS4	hbd1	CSPA_RS02150	3-hydroxybutyryl-CoA dehydrogenase
	adh1	CSPA_RS02155	NADPH-dependent butanol dehydrogenase
pWIS6	ldh1	CSPA_RS05375	L-lactate dehydrogenase
pWIS7	hbd2	CSPA_RS10210	3-hydroxybutyryl-CoA dehydrogenase
pWIS8	thl4	CSPA_RS10215	acetyl-CoA acetyltransferase
pWIS9	bcd4	CSPA_RS10220	acyl-CoA dehydrogenase
pWIS10	ctfA2	CSPA_RS10270	CoA-transferase subunit alpha
	ctfB2	CSPA_RS10275	CoA-transferase subunit beta
pWIS11	adh2	CSPA_RS10510	aldehyde-alcohol dehydrogenase
pWIS12	adh11	CSPA_RS27680	aldehyde dehydrogenase
pWIS13	hyd1	CSPA_RS11980	[FeFe] hydrogenase group A
pWIS14	adh5	CSPA_RS18045	aldehyde-alcohol dehydrogenase

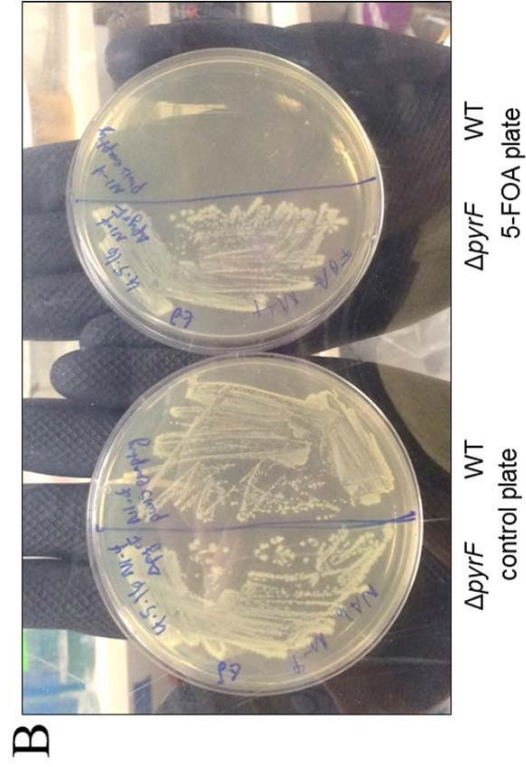
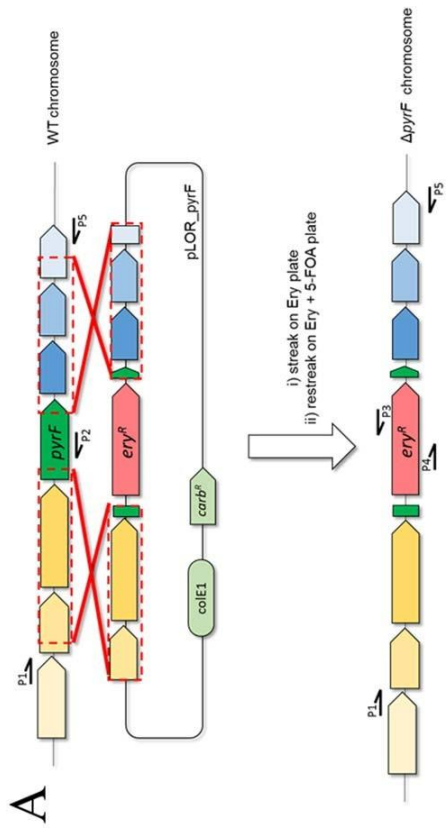


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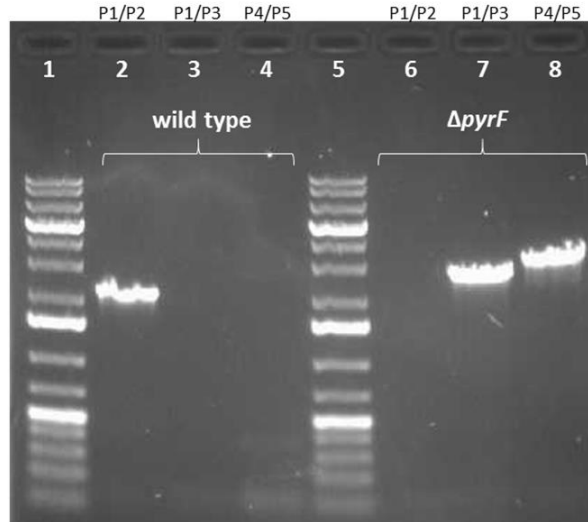
characteristic	type I	type R	type S
butanol (g/L)	13.96 ± 0.78	12.51 ± 0.87	12.64 ± 0.16
acetone (g/L)	4.14 ± 1.06	7.82 ± 0.46	3.69 ± 0.15
ethanol (g/L)	0.44 ± 0.03	0.54 ± 0.05	0.32 ± 0.00
total ABE (g/L)	18.55 ± 1.86	20.88 ± 1.37	16.66 ± 0.31
residual sucrose (g/L)	11.88 ± 0.74	5.55 ± 2.07	23.56 ± 0.41
ABE yield (g/g sucrose)	0.32 ± 0.04	0.32 ± 0.04	0.36 ± 0.01
residual butyrate (g/L)	0.93 ± 0.08	0.61 ± 0.06	0.48 ± 0.05
residual acetate (g/L)	1.15 ± 0.08	1.05 ± 0.06	0.89 ± 0.02
residual lactate (g/L)	0.19 ± 0.13	0.19 ± 0.02	0.75 ± 0.04



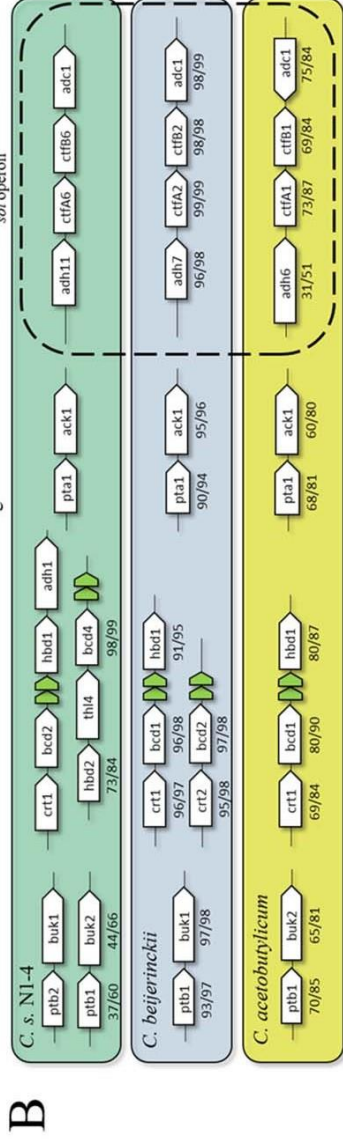
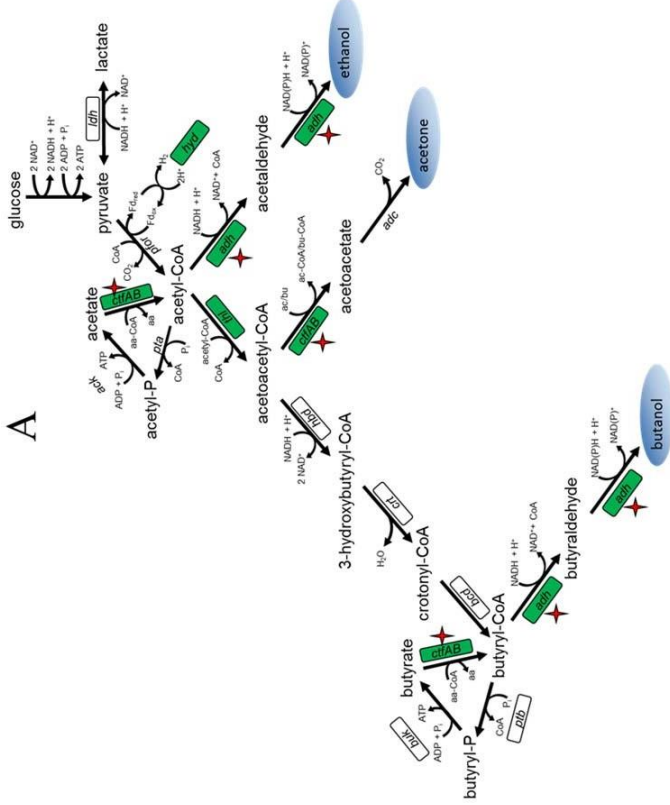
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C



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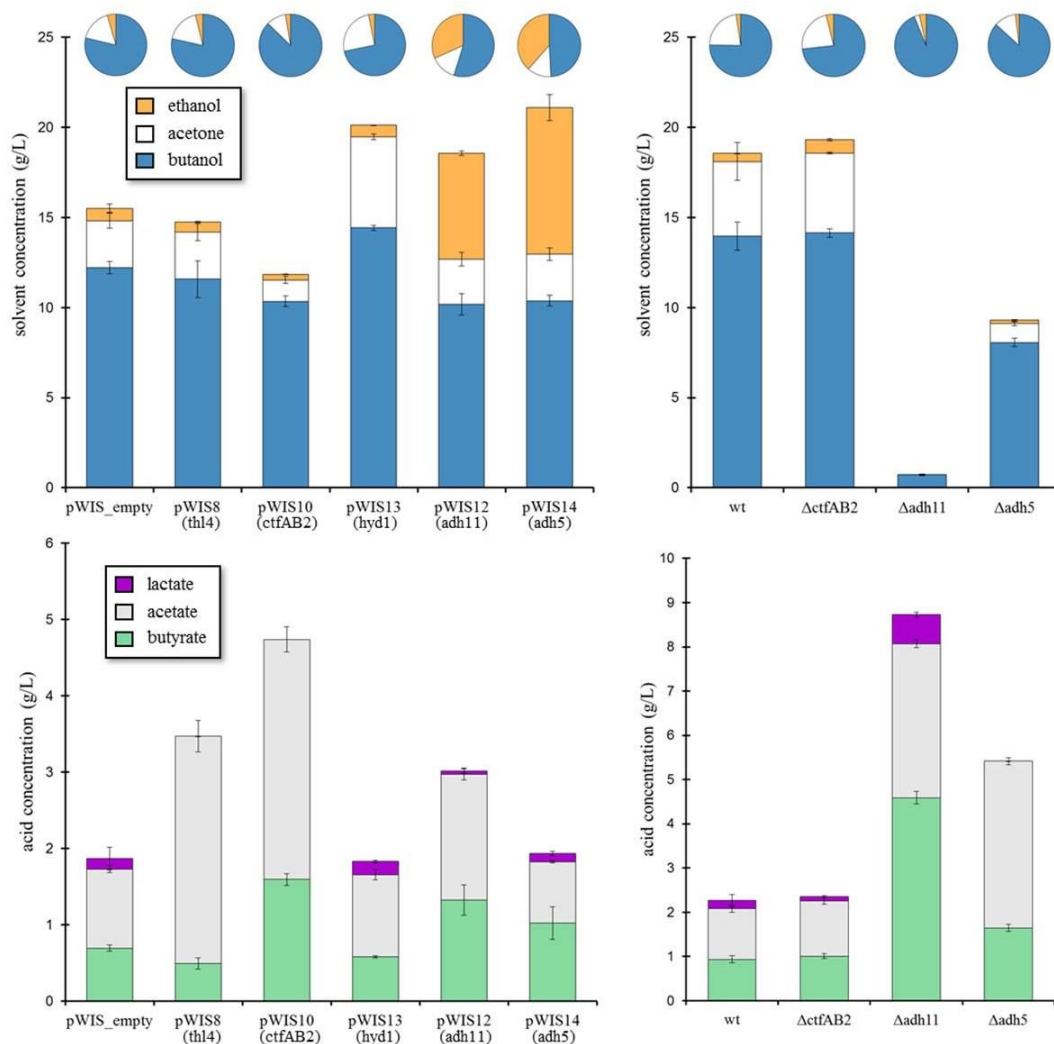


C

fermentative gene homologs

gene	<i>C. s.</i> N1-4	<i>C. beijerinckii</i>	<i>C. acetobutylicum</i>
<i>pfor</i>	1	3	2
<i>hyd</i>	4	4	1
<i>pdc</i>	0	0	1
<i>ldh</i>	3	4	2
<i>pta</i>	1	1	1
<i>ack</i>	2	1	1
<i>thl</i>	5	2	2
<i>hbd</i>	3	1	1
<i>crt</i>	1	3	1
<i>bcd</i>	5	4	1
<i>ptb</i>	2	1	1
<i>buk</i>	3	3	2
<i>ctf</i>	6	2	1
<i>adc</i>	1	1	1
<i>adh</i>	12	9	6
total	49	39	24

860 **FIG 3** (A) Putative ABE fermentative pathways for *C. s.* N1-4 based on *C. acetobutylicum*
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